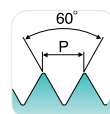
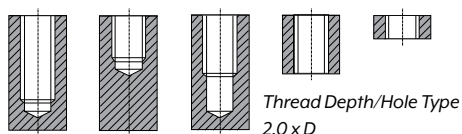




## Hand Taps – Premium

Taper, Plug & Bottoming Style Taps (continued)

Metric Sizes (continued)



HSS

M  
MF

USCTI  
302

9P/5P/2P

Bright

Size & Pitch	Overall Length (Inch)	No. of Flutes	Thread Length (Inch)	Thread Limit	Taper Style	Plug Style	Bottoming Style
					Code	Code	Code
M8 x 1.25	2.72	4	1.130	D5	915804	915827	915856
M8 x 1.00	2.72	4	1.130	D5	-	915828	915857
M10 x 1.00	2.94	4	1.250	D5	-	915829	915858
M10 x 1.50	2.94	4	1.250	D6	915805	915830	915859
M10 x 1.25	2.94	4	1.250	D5	915806	915831	915860
M12 x 1.50	3.38	4	1.660	D6	-	915832	915861
M12 x 1.75	3.38	4	1.660	D6	915807	915833	915862
M12 x 1.25	3.38	4	1.660	D5	915808	915834	915863
M14 x 2.00	3.59	4	1.660	D7	915809	915835	915864
M14 x 1.50	3.59	4	1.660	D6	-	915836	915865
M14 x 1.25	3.59	4	1.660	D5	-	915837	915866
M16 x 2.00	3.81	4	1.810	D7	915810	915838	915867
M16 x 1.50	3.81	4	1.810	D6	915811	915839	915868
M18 x 2.50	4.03	4	1.810	D7	-	915840	915869
M18 x 1.50	4.03	4	1.810	D6	915812	915841	915870
M20 x 2.50	4.47	4	2.000	D7	915813	915842	915871
M20 x 1.50	4.47	4	2.000	D6	915814	915843	915872
M24 x 3.00	4.91	4	2.220	D8	915815	915844	915873
M30 x 3.50	5.44	4	2.560	D9	915816	915845	915874
M36 x 4.00	6.06	4	3.000	D9	-	915846	915875

TAPS, DIES & THREADING