

Universal Lathe Chucks



Clamping Ranges for Hard 2-Piece Jaws

- Do not exceed the maximum allowable clamping ranges



3-Jaw & 4-Jaw Scroll Chucks – Hard 2pc. Jaws – Series 32**, 35**, 36**, 37**

Chuck Diameter (Inch)	d1 (Inch)	d2 (Inch)	d3 (Inch)	d4 (Inch)	d5 (Inch)	Maximum Swing Diameter (Inch)
5	0.12 - 1.97	2.05 - 3.78	3.75 - 4.92	1.34 - 2.99	2.95 - 4.65	5.94
6	0.12 - 2.52	2.44 - 4.76	4.53 - 6.3	1.65 - 3.82	3.46 - 5.75	8.03
8	0.16 - 3.54	2.83 - 6.14	5.24 - 7.87	1.97 - 5.12	4.13 - 7.48	9.69
10	0.2 - 4.65	3.39 - 7.76	6.3 - 9.84	2.28 - 6.5	4.92 - 9.25	12.05
12	0.39 - 5.16	4.06 - 8.9	7.48 - 12.4	2.56 - 7.17	5.7 - 10.4	15.12
16	0.4 - 7.1	5 - 11.6	9.1 - 15.7	2.8 - 9	6.5 - 13	18.58
20	0.8 - 9.3	4.3 - 15.7	7.5 - 19.7	4.7 - 16.1	7.9 - 19.1	23.62
25	1.2 - 13.2	4.7 - 22.4	7.9 - 24.8	5.5 - 23.2	8.3 - 24.8	30.31
32	5.9 - 19	9.4 - 28.5	12.4 - 31.5	9.9 - 29	12.9 - 31.5	37.01

Cast Iron – 2-Piece Jaws – 3-Jaw Self-Centering

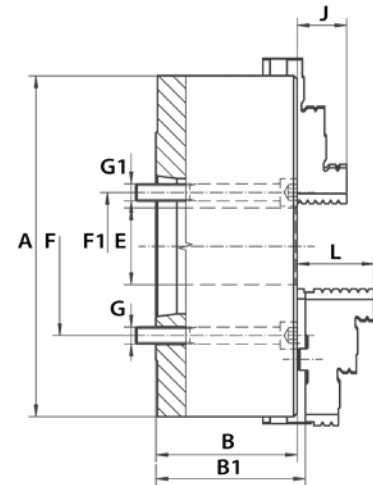
Type A – Series 3215

- Cast iron
- Direct mount
- Ground working surfaces

Standard Accessories:

- 1 set of hard top jaws
- 1 set of hard master jaws
- 1 wrench

See 322 for Clamping Ranges



A (Inch)	Taper Size	B (Inch)	B1 (Inch)	E (Inch)	F (Inch)	F1 (Inch)	No. of Bolts	G	G1	J (Inch)	L (Inch)	Weight (lbs)	Code
6.30	5	3.21	3.40	1.65	-	2.44	3	-	7/16-14	0.63	1.69	22.05	355009
7.87	5	3.58	3.77	1.65	-	2.44	3	-	7/16-14	1.14	1.77	41.89	355010
7.87	6	3.58	3.77	2.17	-	3.25	3	-	1/2-13	1.14	1.77	41.89	355011
9.84	5	4.07	4.22	2.99	4.13	-	6	7/16-14	-	1.34	2.09	70.55	355012
12.40	6	4.63	4.83	4.06	5.25	-	6	1/2-13	-	1.69	2.24	121.25	355015
12.40	8	4.63	4.83	3.15	-	4.37	6	-	5/8-11	1.69	2.24	121.25	355016
15.75	6	5.06	5.41	4.06	5.25	-	6	1/2-13	-	2.17	2.64	202.83	355017
15.75	11	5.06	5.41	5.12	-	6.50	6	-	3/4-10	2.17	2.64	202.83	355018
19.69	11	5.75	6.19	7.48	9.25	-	6	3/4-10	-	2.36	3.11	352.74	355019
24.80	11	6.50	6.92	7.48	9.25	-	6	3/4-10	-	2.76	3.43	628.32	355020
24.80	15	6.50	6.92	7.48	-	9.75	6	-	7/8-9	2.76	3.43	628.32	355021