

Full Grip Collet Chucks

OZ25 & OZ32



Sets include: chuck, wrench, collets (10 with OZ25, 15 with OZ32) and supplied in storage case

Chuck Size	Capacity	Taper Shanks	Collets for Cylindrical Shanks		Collets for Threaded End Mills
			Inch	Metric (mm)	
OZ25	1/8 - 1	ISA 30, 40, 50 MT 3, 4, R8	1/8, 3/16, 1/4, 5/16 3/8, 1/2, 5/8, 3/4, 7/8, 1	2-25 x 1	1/4, 3/8, 1/2, 5/8, 3/4
OZ32	1/4 - 1-1/4	ISA 40, 50	1/4, 5/16, 3/8, 7/16 1/2, 9/16, 5/8, 11/16 3/4, 13/16, 7/8, 15/16 1, 1-1/8, 1-1/4	6-32 x 1	1/4, 3/8, 1/2, 5/8, 3/4, 1

Shank	OZ25		OZ32	
	Chuck Only	Sets	Chuck Only	Sets
	Code	Code	Code	Code
ISA30	215010	215110	-	-
ISA40	215011	215111	215411	215421
ISA50	215012	215112	215412	215422
MT3	215013	215113	-	-
MT4	215014	215114	-	-
R8	215019	215119	-	-
Wrench	215320	-	-	-

Full Grip Collets

For Cylindrical Shanks – DIN 6388 – OZ25 & OZ32 – Inch & Metric



Inch

Diameter (Inch)	OZ25	OZ32
	Code	Code
1/8	215201	-
3/16	215202	-
1/4	215203	215503
5/16	215204	215504
3/8	215205	215505
7/16	215206	215506
1/2	215207	215507
9/16	215208	215508
5/8	215209	215509
11/16	215210	215510
3/4	215211	215511
13/16	215212	215512
7/8	215213	215513
15/16	215214	215514
1	215215	215515
1-1/8	-	215516
1-1/4	-	215517

Metric

Diameter (mm)	OZ25	OZ32	Diameter (mm)	OZ25	OZ32
	Code	Code		Code	Code
3	215243	-	18	215258	215558
4	215244	215544	19	215259	215559
5	215245	215545	20	215260	215560
6	215246	215546	21	215261	215561
7	215247	215547	22	215262	215562
8	215248	215548	23	215263	215563
9	215249	215549	24	215264	215564
10	215250	215550	25	215265	215565
11	215251	215551	26	-	215566
12	215252	215552	27	-	215567
13	215253	215553	28	-	215568
14	215254	215554	29	-	215569
15	215255	215555	30	-	215570
16	215256	215556	31	-	215571
17	215257	215557	32	-	215572