

## V-Blocks

- All V-blocks are parallel, square and centered within 0.0002"
- Each block comes with one clamp
- Sold in pairs



Height (Inch)	Width (Inch)	Length (Inch)	Minimum V-Block Capacity (Inch)	Maximum V-Block Capacity (Inch)	Code
1-3/16	1-3/8	1-3/8	1/8	19/32	302242
2	2-3/8	2-3/8	13/64	1-3/16	302243
3-1/16	4-1/8	3-1/8	9/32	2-9/16	302244

Dimensions (Inch)	Squareness & Parallelism (Inch)	V-Block Capacity (Inch)	Code
2-1/2 x 2-1/2 x 2	0.0002	1-3/8	855343
4 x 3 x 3	0.0002	2-1/4	855344

## V-Blocks

### Machined Faces

- Matched and numbered pairs
- V-Blocks provide a useful means of holding cylindrical work for layout, inspection, drilling and machining
- Each pair is accurately machined with 90° V which is centered in true and square and parallel with the base to within .001" (0.03mm)



Width Inch (mm)	Height Inch (mm)	Thickness/Pair Inch (mm)	Capacity Inch	Weight kg	Code
2 (51)	1-1/4 (32)	1-7/8 (48)	1-1/4	0.9	390822
3 (76)	2-3/8 (60)	2-5/8 (67)	2-1/2	2.5	390823
4 (102)	2-5/8 (67)	3-1/4 (82)	3	5.0	390824
5 (127)	3-1/8 (79)	4 (102)	3-1/2	8.0	390825
6 (152)	3-1/2 (89)	5 (127)	4	15.0	390826
7 (178)	4-1/2 (114)	6 (152)	5	28.0	390827
8 (203)	5-1/2 (140)	8 (203)	6	44.0	390828
10 (254)	6-1/2 (165)	10 (254)	6-1/2	69.0	390830
12 (305)	8 (203)	12 (305)	7	127.0	390832