

## Rotating Chucks



### Semi-Steel Body - 3-Jaw Self-Centering Rotating Chucks

Used in tailstocks for jobs where centers can not be used (example: machining of tube).

- Semi-steel body
- Morse taper shank
- Hardened and ground scroll and pinions
- Hardened and ground Morse taper spindle
- Sealed ball bearings – lubrication through oiler



#### Standard Accessories:

- 2 sets of hard solid jaws (inside and outside)
- 1 wrench

Chuck Size (Inch)	Maximum RPM	Morse Taper	Weight (lbs)	Code
3	4000	2	8.0	355186
4	3500	3	13.5	355187
5	3200	4	24.5	355188
6	2800	5	47.0	355189

## Lathe Chucks



### Semi-Steel/Steel Body - 4-Jaw Independent Chucks

- Semi-steel/steel body
- Solid reversible jaws individually adjustable (Steel plain back chuck has two-piece jaws)
- Scroll and jaws hardened and ground



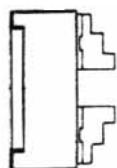
#### Standard Accessories:

- 1 set of solid reversible jaws
- 1 wrench
- 1 set of mounting screws

#### Optional Accessories:

Set of two-piece reversible jaws  
Soft top jaws

### Plain Back - Series 4303 - Semi-Steel



Series 4303  
Plain Back

Chuck Diameter (Inch)	Bore Diameter (Inch)	Weight (lbs)	Code
3-1/2	1.00	3.4	355206
5	1.02	8	355207
6	1.65	9	355208
8	1.97	32	355209
10	2.56	55	355210
12	3.15	88	355211
16	3.93	139	355212
20	4.93	231	355213
25	6.30	364	355214
32	7.87	700	355215
32T	10.50	672	355216
36	7.48	800	355217