

Jobber Length Drills - General Purpose

Wire Gage Sizes - Jobber Length Drills - General Purpose

High Speed Steel

Titanium Nitride Coated

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
1	0.2280	2-5/8	3-7/8	754475	41	0.0960	1-3/8	2-3/8	754427
2	0.2210	2-5/8	3-7/8	754474	42	0.0935	1-1/4	2-1/4	754425
3	0.2130	2-1/2	3-3/4	754472	43	0.0890	1-1/4	2-1/4	754424
4	0.2090	2-1/2	3-3/4	754471	44	0.0860	1-1/8	2-1/8	754423
5	0.2055	2-1/2	3-3/4	754470	45	0.0820	1-1/8	2-1/8	754422
6	0.2040	2-1/2	3-3/4	754469	46	0.0810	1-1/8	2-1/8	754421
7	0.2010	2-7/16	3-5/8	754467	47	0.0785	1	2	754420
8	0.1990	2-7/16	3-5/8	754466	48	0.0760	1	2	754418
9	0.1960	2-7/16	3-5/8	754465	49	0.0730	1	2	754417
10	0.1935	2-7/16	3-5/8	754464	50	0.0700	1	2	754416
11	0.1910	2-5/16	3-1/2	754463	51	0.0670	1	2	754415
12	0.1890	2-5/16	3-1/2	754462	52	0.0635	7/8	1-7/8	754414
13	0.1850	2-5/16	3-1/2	754460	53	0.0595	7/8	1-7/8	754412
14	0.1820	2-3/16	3-3/8	754459	54	0.0550	7/8	1-7/8	754411
15	0.1800	2-3/16	3-3/8	754458	55	0.0520	7/8	1-7/8	754410
16	0.1770	2-3/16	3-3/8	754457	56	0.0465	3/4	1-3/4	754409
17	0.1730	2-3/16	3-3/8	754456	57	0.0430	3/4	1-3/4	754408
18	0.1695	2-1/8	3-1/4	754454	58	0.0420	11/16	1-5/8	754407
19	0.1660	2-1/8	3-1/4	754453	59	0.0410	11/16	1-5/8	754406
20	0.1610	2-1/8	3-1/4	754452	60	0.0400	11/16	1-5/8	754405
21	0.1590	2-1/8	3-1/4	754451	61	0.0390	11/16	1-5/8	612381
22	0.1570	2	3-1/8	754450	62	0.0380	5/8	1-1/2	612382
23	0.1540	2	3-1/8	754448	63	0.0370	5/8	1-1/2	612383
24	0.1520	2	3-1/8	754447	64	0.0360	5/8	1-1/2	612384
25	0.1495	1-7/8	3	754446	65	0.0350	5/8	1-1/2	612385
26	0.1470	1-7/8	3	754445	66	0.0330	1/2	1-3/8	612386
27	0.1440	1-7/8	3	754444	67	0.0320	1/2	1-3/8	612387
28	0.1405	1-3/4	2-7/8	754442	68	0.0310	1/2	1-3/8	612388
29	0.1360	1-3/4	2-7/8	754441	69	0.0292	1/2	1-3/8	612389
30	0.1285	1-5/8	2-3/4	754440	70	0.0280	3/8	1-1/4	612390
31	0.1200	1-5/8	2-3/4	754438	71	0.0260	3/8	1-1/4	612391
32	0.1160	1-5/8	2-3/4	754437	72	0.0250	5/16	1-1/8	612392
33	0.1130	1-1/2	2-5/8	754436	73	0.0240	5/16	1-1/8	612393
34	0.1110	1-1/2	2-5/8	754435	74	0.0225	1/4	1	612394
35	0.1100	1-1/2	2-5/8	754434	75	0.0210	1/4	1	612395
36	0.1065	1-7/16	2-1/2	754432	76	0.0200	3/16	7/8	612396
37	0.1040	1-7/16	2-1/2	754431	77	0.0180	3/16	7/8	612397
38	0.1015	1-7/16	2-1/2	754430	78	0.0160	3/16	7/8	612398
39	0.0995	1-3/8	2-3/8	754429	79	0.0145	1/8	3/4	612399
40	0.0980	1-3/8	2-3/8	754428	80	0.0135	1/8	3/4	612400