

**Jobber Length Drills - General Purpose**  
**Wire Gage Sizes - Jobber Length Drills - General Purpose**

**High Speed Steel**

**Oxide Finish**

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
73	0.0240	5/16	1-1/8	754612	77	0.0180	3/16	7/8	754608
74	0.0225	1/4	1	754611	78	0.0160	3/16	7/8	754607
75	0.0210	1/4	1	754610	79	0.0145	1/8	3/4	754606
76	0.0200	3/16	7/8	754609	80	0.0135	1/8	3/4	754605

**Bright Finish**

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
1	0.2280	2-5/8	3-7/8	753312	50	0.0700	1	2	753253
2	0.2210	2-5/8	3-7/8	753311	51	0.0670	1	2	753252
3	0.2130	2-1/2	3-3/4	753309	52	0.0635	7/8	1-7/8	753251
4	0.2090	2-1/2	3-3/4	753308	53	0.0595	7/8	1-7/8	753249
5	0.2055	2-1/2	3-3/4	753307	54	0.0550	7/8	1-7/8	753248
6	0.2040	2-1/2	3-3/4	753306	55	0.0520	7/8	1-7/8	753247
7	0.2010	2-7/16	3-5/8	753304	56	0.0465	3/4	1-3/4	753245
8	0.1990	2-7/16	3-5/8	753303	57	0.0430	3/4	1-3/4	753244
9	0.1960	2-7/16	3-5/8	753302	58	0.0420	11/16	1-5/8	753243
10	0.1935	2-7/16	3-5/8	753301	59	0.0410	11/16	1-5/8	753242
11	0.1910	2-5/16	3-1/2	753300	60	0.0400	11/16	1-5/8	753241
12	0.1890	2-5/16	3-1/2	753299	61	0.0390	11/16	1-5/8	753240
13	0.1850	2-5/16	3-1/2	753297	62	0.0380	5/8	1-1/2	753239
14	0.1820	2-3/16	3-3/8	753296	63	0.0370	5/8	1-1/2	753238
15	0.1800	2-3/16	3-3/8	753295	64	0.0360	5/8	1-1/2	753237
16	0.1770	2-3/16	3-3/8	753294	65	0.0350	5/8	1-1/2	753236
17	0.1730	2-3/16	3-3/8	753293	66	0.0330	1/2	1-3/8	753235
18	0.1695	2-1/8	3-1/4	753291	67	0.0320	1/2	1-3/8	753234
19	0.1660	2-1/8	3-1/4	753290	68	0.0310	1/2	1-3/8	753232
20	0.1610	2-1/8	3-1/4	753289	69	0.0292	1/2	1-3/8	753231
21	0.1590	2-1/8	3-1/4	753288	70	0.0280	3/8	1-1/4	753230
22	0.1570	2	3-1/8	753287	71	0.0260	3/8	1-1/4	753229
23	0.1540	2	3-1/8	753285	72	0.0250	5/16	1-1/8	753228
24	0.1520	2	3-1/8	753284	73	0.0240	5/16	1-1/8	753227
25	0.1495	1-7/8	3	753283	74	0.0225	1/4	1	753226
26	0.1470	1-7/8	3	753282	75	0.0210	1/4	1	753225
27	0.1440	1-7/8	3	753281	76	0.0200	3/16	7/8	753224
28	0.1405	1-3/4	2-7/8	753279	77	0.0180	3/16	7/8	753223
29	0.1360	1-3/4	2-7/8	753278	78	0.0160	3/16	7/8	753222
30	0.1285	1-5/8	2-3/4	753277	79	0.0145	1/8	3/4	753220
31	0.1200	1-5/8	2-3/4	753275	80	0.0135	1/8	3/4	753219
32	0.1160	1-5/8	2-3/4	753274	81	0.0130	3/32	3/4	753218
33	0.1130	1-1/2	2-5/8	753273	82	0.0125	3/32	3/4	753217
34	0.1110	1-1/2	2-5/8	753272	83	0.0120	3/32	3/4	753216
35	0.1100	1-1/2	2-5/8	753271	84	0.0115	3/32	3/4	753215
36	0.1065	1-7/16	2-1/2	753269	85	0.0110	5/64	3/4	753214
37	0.1040	1-7/16	2-1/2	753268	86	0.0105	5/64	3/4	753213
38	0.1015	1-7/16	2-1/2	753267	87	0.0100	5/64	3/4	753212
39	0.0995	1-3/8	2-3/8	753266	88	0.0095	5/64	3/4	753211
40	0.0980	1-3/8	2-3/8	753265	89	0.0091	1/16	3/4	753210
41	0.0960	1-3/8	2-3/8	753264	90	0.0087	1/16	3/4	753209
42	0.0935	1-1/4	2-1/4	753262	91	0.0083	1/16	3/4	753208
43	0.0890	1-1/4	2-1/4	753261	92	0.0079	1/16	3/4	753207
44	0.0860	1-1/8	2-1/8	753260	93	0.0075	1/16	3/4	753206
45	0.0820	1-1/8	2-1/8	753259	94	0.0071	1/16	3/4	753205
46	0.0810	1-1/8	2-1/8	753258	95	0.0067	1/16	3/4	753204
47	0.0785	1	2	753257	96	0.0063	3/64	3/4	753203
48	0.0760	1	2	753255	97	0.0059	3/64	3/4	753202
49	0.0730	1	2	753254					