

Turning Inserts DNMG DF for Finishing



Coated Grades - CVD

YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-DF	DNMG110404-DF	0.457	0.375	0.187	0.150	0.016	574038
DNMG431-DF	DNMG150404-DF	0.610	0.500	0.187	0.203	0.016	574078
DNMG432-DF	DNMG150408-DF	0.610	0.500	0.187	0.203	0.031	574090
DNMG441-DF	DNMG150604-DF	0.610	0.500	0.250	0.203	0.016	574124

YBM251

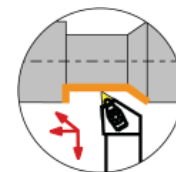
ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-DF	DNMG110404-DF	0.457	0.375	0.187	0.150	0.016	574040
DNMG441-DF	DNMG150408-DF	0.610	0.500	0.250	0.203	0.016	574126

Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-DF	DNMG110404-DF	0.457	0.375	0.187	0.150	0.016	574042

To be used with holders: PDJNR/L; PDNNR/L; MDJNR/L; MDPPN; S_ _-MDUNR/L; S_ _-MDSNR/L



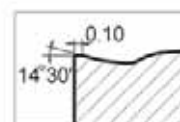
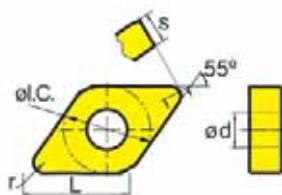
EXAMPLE: MDJNR



DNMG DM for Medium Machining



NEGATIVE 55° RHOMBIC



DNMG-DM



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG332-DM	DNMG110408-DM	0.457	0.375	0.187	0.150	0.031	574046
DNMG432-DM	DNMG150408-DM	0.610	0.500	0.187	0.203	0.031	574094
DNMG442-DM	DNMG150608-DM	0.610	0.500	0.250	0.203	0.031	574138

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG332-DM	DNMG110408-DM	0.457	0.375	0.187	0.150	0.031	574048
DNMG432-DM	DNMG150408-DM	0.610	0.500	0.187	0.203	0.031	574096
DNMG442-DM	DNMG150608-DM	0.610	0.500	0.250	0.203	0.031	574140