

Turning Inserts

DCMT HF for Finishing



Coated Grades - CVD

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)0-HF	DCMT-070202-HF	0.307	0.250	0.094	0.110	0.008	573814
DCMT-2(1.5)1-HF	DCMT-070204-HF	0.307	0.250	0.094	0.110	0.016	573826
DCMT-3(2.5)0-HF	DCMT-11T302-HF	0.457	0.375	0.156	0.173	0.008	573876
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573886
DCMT-3(2.5)2-HF	DCMT-11T308-HF	0.457	0.375	0.156	0.173	0.031	573930

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)0-HF	DCMT-070202-HF	0.307	0.250	0.094	0.110	0.008	573816
DCMT-2(1.5)0-HF	DCMT-070202-HF	0.307	0.250	0.094	0.110	0.008	573828
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573888

YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573890
DCMT-3(2.5)2-HF	DCMT-11T308-HF	0.457	0.375	0.156	0.173	0.031	573932

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HF	DCMT-070204-HF	0.307	0.250	0.094	0.110	0.016	573830
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573892

YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573894

YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HF	DCMT-070204-HF	0.307	0.250	0.094	0.110	0.016	573832
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573896
DCMT-3(2.5)2-HF	DCMT-11T308-HF	0.457	0.375	0.156	0.173	0.031	573934

YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573898

Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)0-HF	DCMT-070202-HF	0.307	0.250	0.094	0.110	0.008	573818
DCMT-2(1.5)1-HF	DCMT-070204-HF	0.307	0.250	0.094	0.110	0.016	573834
DCMT-3(2.5)0-HF	DCMT-11T302-HF	0.457	0.375	0.156	0.173	0.008	573878
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573900
DCMT-3(2.5)2-HF	DCMT-11T308-HF	0.457	0.375	0.156	0.173	0.031	573936

To be used with holders: SDACR/L; SDJCR/L; SDNCN; S_ _-SDQCR/L; S_ _-SDUCR/L; S_ _-SDZCR/L



EXAMPLE: SDJCR