

Revolving Turret

24-Position - TRM Style

- Equipped with four flat section tool holders: one V-slot holder of round tools and service spanners
- Quick Change tool holders with height adjustment
- Indexing every 15° = 24 positions
- Rotates on two sets of roller bearings in both clockwise and counter-clockwise direction
- Positive and accurate locking with trapezoidally formed teeth
- Manufactured entirely from carburized and hardened steel

Maximum Swing (Inch)	Code
18	145920



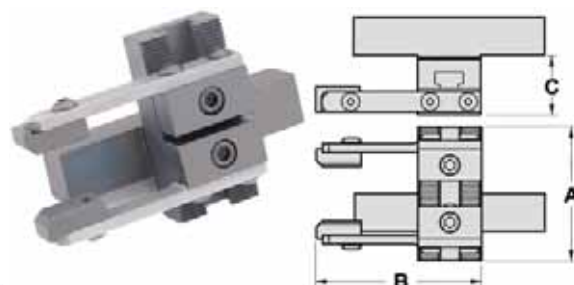
CNC Bar Pullers



Compact CNC Bar Pullers

- Great for use with small CNC lathes - compact design minimizes tool interference
- Very easy to setup and use
- Unit can pull round, square, and hex stock
- Flexible heat-treated steel fingers provide strong gripping force
- Each compact bar puller includes one set of serrated jaws and one blank spindle bushing

Order insert holder and insert separately. Additional sizes and shank styles are available. Please contact KAR for information.



Shank Size (Inch)	Gripping Range (Inch)	A (Inch)	B (Inch)	C (Inch)	Code
1/2 sq.	1/8-1-5/8	2-1/8	3-1/4	1-3/16	217050
3/4 sq.	1/8-2-1/4	2-5/8	3-1/4	1-3/16	217051
1 sq.	1/8-2-1/4	2-5/8	3-1/4	1-3/16	217052
1 sq.	1/8-3	3-5/8	3-1/4	1-3/16	217053

Combo CNC Bar Pullers

- Combination bar puller/cut-off tool saves a turret station by combining two tools into one
- Benefits include reduced indexing, reduced set-up time, and reduced cycle time
- Compact design - good for all CNC machines where tool interference is a problem
- Gripping range from 1/8" to 2-1/4"
- Flexible heat-treated steel fingers provide strong gripping force
- Unit easily handles round, square, and hex stock
- Very easy to set up and use
- Includes bar puller, one set of standard jaws and one blank spindle busing

Order holder and insert separately

Shank Size (Inch)	Gripping Range (Inch)	A (Inch)	B (Inch)	C (Inch)	D (Inch)	E (Inch)	Code
3/4 sq.	1/8-2-1/4	2-5/8	4-3/4	1-3/16	7/8	0.125	217054
1 sq.	1/8-2-1/4	2-5/8	6-3/8	1-3/16	1-1/4	0.125	217055

