

Lathe Chuck Accessories



Back Plates - Cast-Iron - for Bison Lathe Chucks

Camlock Type - Series 8242 - Semi Machined

Series 8242 - Semi machined adapters for plain back chucks – designed for direct mounting on camlock spindle noses



For Chuck Diameter (Inch)	Taper Size	Stud Diameter (Inch)	No. of Studs	C Diameter (Inch)	A Diameter (Inch)	Flange Thickness (Inch)	Weight (lbs)	Code
6-1/4	D1-3	9/16	3	2.02	6.38	1.02	9.3	355588
6-1/4	D1-4	5/8	3	2.40	6.38	1.14	9.3	355589
6-1/4	D1-5	3/4	6	3.13	6.38	1.14	9.3	355590
8	D1-3	9/16	3	2.02	8.00	1.73	27	355591
8	D1-4	5/8	3	2.40	8.00	1.73	27	355592
8	D1-5	3/4	6	3.13	8.00	1.97	27	355593
8	D1-6	7/8	6	4.06	8.00	1.38	27	355594
10	D1-5	3/4	6	3.13	9.96	1.93	35	355595
10	D1-6	7/8	6	4.06	9.96	1.93	35	355596
10	D1-8	1	6	5.35	9.96	1.93	35	355597
12-1/2	D1-6	7/8	6	4.06	12.52	2.76	49	355598
12-1/2	D1-8	1	6	5.35	12.52	2.17	49	355599
12-1/2	D1-11	1-3/16	6	7.59	12.52	2.17	49	355600
15-3/4	D1-6	7/8	6	4.06	15.94	2.17	93	355601
15-3/4	D1-8	1	6	5.35	15.94	2.76	93	355602
15-3/4	D1-11	1-3/16	6	7.59	15.94	1.96	93	355603
20	D1-8	1	6	5.35	19.88	1.81	159	355604
20	D1-11	1-3/16	6	7.59	19.88	2.83	159	355605
25	D1-8	1	6	5.35	25.00	2.83	232	355606
25	D1-11	1-3/16	6	7.59	25.00	2.83	232	355607

Number of camlock studs depends on spindle size

L Type - Series 8250

Fully machined adapters for BISON plain back, self-centering chucks – designed for direct mounting on L-Type spindle noses



For Chuck Diameter (Inch)	Taper Size	Code	For Chuck Diameter (Inch)	Taper Size	Code
6	L00	355608	12	L0	355617
6	L0	355609	12	L2	355618
8	L00	355610	16	L0	355619
8	L0	355611	16	L1	355620
8	L1	355612	16	L2	355621
10	L00	355613	16	L3	355622
10	L0	355614	20	L2	355623
10	L1	355615	20	L3	355624
10	L2	355616			