

## Universal Lathe Chucks & Accessories



PS Series – Semi-Steel Body – 3-Jaw & 4-Jaw Self-Centering Chucks

2 Pc. Hard Reversible Jaws (*continued*)

Camlock Mounting – 3-Jaw Chucks (*continued*)

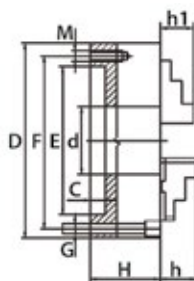
Chuck Diameter (Inch)	d Hole Diameter (Inch)	Maximum Hole Enlargements (Inch)	Model	B (Inch)	C (Inch)	G (Inch)	H (Inch)	h (Inch)	Code
5	1.26	1.26	PS3-5"A/DI-4	3.25	0.51	2.50	2.76	1.57	356350
6	1.65	1.97	PS3-6"A/DI-3	2.78	0.51	2.12	3.21	1.69	356351
6	1.65	1.97	PS3-6"A/DI-4	3.25	0.51	2.50	3.21	1.69	410011
8	2.03	2.03	PS3-8"A/DI-3	2.78	0.51	2.12	3.58	1.77	356352
8	2.17	2.36	PS3-8"A/DI-4	3.25	0.51	2.50	3.58	1.77	356353
8	2.17	2.64	PS3-8"A/DI-5	4.13	0.56	3.25	3.58	1.77	356354
8	2.17	2.64	PS3-8"A/DI-6	5.25	0.56	4.19	3.58	1.77	410012
10	2.99	2.99	PS3-10"A/DI-5	4.13	0.56	3.25	4.07	2.09	356355
10	2.99	3.74	PS3-10"A/DI-6	5.25	0.63	4.19	4.07	2.09	410013
10	2.99	3.74	PS3-10"A/DI-8	6.75	0.71	5.50	4.07	2.09	410014
12	4.06	4.06	PS3-12"A/DI-6	5.25	0.63	4.19	4.63	2.24	410015
12	4.06	4.53	PS3-12"A/DI-8	6.75	0.71	5.50	4.63	2.24	410006
12	4.06	4.50	PS3-12"A/DI-11	9.25	0.79	7.75	5.51	2.24	410016
16	4.06	4.06	PS3-16"A/DI-6	5.25	0.63	4.19	5.06	2.64	356356
16	5.35	5.35	PS3-16"A/DI-8	6.75	0.71	5.50	5.06	2.64	410017
16	5.35	5.91	PS3-16"A/DI-11	9.25	0.79	7.75	5.06	2.64	410018
20	5.35	5.35	PS3-20"A/DI-8	6.75	0.71	5.50	5.67	3.50	356357
20	7.59	7.60	PS3-20"A/DI-11	9.25	0.79	7.75	5.67	3.50	410019
25	7.59	7.60	PS3-25"A/DI-11	9.25	0.79	7.75	6.50	3.46	356358

### Front Mounting – 3-Jaw & 4-Jaw Chucks

- Semi-steel body, medium duty
- 3-jaw chuck has 3 pinion design, 4-jaw chuck has 2 pinion design
- Designed for use on grinders, lathes, rotary tables, indexers and a variety of turning and milling applications where back mounting chucks cannot be used

**Each chuck is provided with:**

- 1 set of hard master jaws
- 1 set of hard top reversible jaws
- 1 chuck wrench
- 1 set of mounting bolts
- 2 hex keys
- Eye bolts with 10-32" chucks



Chuck Diameter (Inch)	d Hole Diameter (Inch)	C (Inch)	E (H7) (Inch)	F (Inch)	H (Inch)	h (Inch)	h1 (Inch)	G Screw Thread	M Bolt Thread	3-Jaw Chucks		4-Jaw Chucks	
										Model	Code	Model	Code
6	1.65	0.16	4.92	5.51	2.56	1.69	1.26	3/8-16 x 2.76	M10	PS3-6"A(F)	410000	PS4-6"A(F)	410020
8	2.17	0.16	6.30	6.93	2.95	1.77	1.14	3/8-16 x 3.15	M10	PS3-8"A(F)	410001	PS4-8"A(F)	410021
10	2.99	0.20	7.87	8.82	3.35	2.09	1.34	1/2-13 x 3.54	M12	PS3-10"A(F)	410002	PS4-10"A(F)	410022
12	4.06	0.20	10.24	11.26	3.70	2.24	1.69	5/8-11 x 3.94	M16	PS3-12"A(F)	410004	PS4-12"A(F)	410023
16	5.35	0.20	12.99	14.25	4.13	2.64	2.16	5/8-11 x 4.53	M16	PS3-16"A(F)	410005	PS4-16"A(F)	410024