

Expansion Chucking Reamers

Straight Flutes

High Speed Steel

- The expansion feature allows the reamer to be sharpened to maintain the original size

Straight Shank



| Size | Decimal Equivalent | Flute Length | Overall Length | Code | Size | Decimal Equivalent | Flute Length | Overall Length | Code |
|-------|--------------------|--------------|----------------|--------|---------|--------------------|--------------|----------------|--------|
| 3/8 | 0.3750 | 3/4 | 7 | 525601 | 1 | 1.0000 | 1-5/8 | 10-1/2 | 525611 |
| 13/32 | 0.4062 | 3/4 | 7 | 525701 | 1-1/32 | 1.0312 | 1-5/8 | 10-1/2 | 525612 |
| 7/16 | 0.4375 | 7/8 | 7 | 525602 | 1-1/16 | 1.0625 | 1-5/8 | 10-1/2 | 525613 |
| 15/32 | 0.4688 | 7/8 | 7 | 525702 | 1-1/8 | 1.1250 | 1-3/4 | 11 | 525614 |
| 1/2 | 0.5000 | 1 | 8 | 525603 | 1-5/32 | 1.1562 | 1-5/8 | 10-1/2 | 525615 |
| 17/32 | 0.5312 | 1 | 8 | 525703 | 1-3/16 | 1.1875 | 1-3/4 | 11 | 525616 |
| 9/16 | 0.5625 | 1-1/8 | 8 | 525604 | 1-7/32 | 1.2188 | 1-3/4 | 11 | 525617 |
| 19/32 | 0.5938 | 1-1/8 | 8 | 525704 | 1-1/4 | 1.2500 | 1-7/8 | 11-1/2 | 525618 |
| 5/8 | 0.6250 | 1-1/4 | 9 | 525605 | 1-5/16 | 1.3125 | 1-7/8 | 11-1/2 | 525619 |
| 21/32 | 0.6562 | 1-1/4 | 9 | 525705 | 1-3/8 | 1.3750 | 2 | 12 | 525711 |
| 11/16 | 0.6875 | 1-1/4 | 9 | 525606 | 1-7/16 | 1.4375 | 2 | 12 | 525712 |
| 23/32 | 0.7188 | 1-1/4 | 9 | 525706 | 1-1/2 | 1.5000 | 2-1/8 | 12-1/2 | 525713 |
| 3/4 | 0.7500 | 1-3/8 | 9-1/2 | 525607 | 1-9/16 | 1.5625 | 2-1/8 | 12-1/2 | 525714 |
| 25/32 | 0.7812 | 1-3/8 | 9-1/2 | 525707 | 1-5/8 | 1.6250 | 2-1/4 | 13 | 525715 |
| 13/16 | 0.8125 | 1-3/8 | 9-1/2 | 525608 | 1-11/16 | 1.6875 | 2-1/4 | 13 | 525716 |
| 27/32 | 0.8438 | 1-3/8 | 9-1/2 | 525708 | 1-3/4 | 1.7500 | 2-3/8 | 13-1/2 | 525717 |
| 7/8 | 0.8750 | 1-1/2 | 10 | 525609 | 1-13/16 | 1.8125 | 2-3/8 | 13-1/2 | 525718 |
| 29/32 | 0.9062 | 1-1/2 | 10 | 525709 | 1-7/8 | 1.8750 | 2-1/2 | 14 | 525719 |
| 15/16 | 0.9375 | 1-1/2 | 10 | 525610 | 1-15/16 | 1.9375 | 2-1/2 | 14 | 525730 |
| 32/32 | 0.9688 | 1-1/2 | 10 | 525710 | 2 | 2.0000 | 2-1/2 | 14 | 525731 |

Morse Taper Shank



| Size | Decimal Equivalent | Flute Length | Overall Length | Morse Taper | Code | Size | Decimal Equivalent | Flute Length | Overall Length | Morse Taper | Code |
|-------|--------------------|--------------|----------------|-------------|--------|---------|--------------------|--------------|----------------|-------------|--------|
| 3/8 | 0.3750 | 3/4 | 7 | 1 | 525620 | 1 | 1.0000 | 1-5/8 | 10-1/2 | 3 | 525630 |
| 13/32 | 0.4062 | 3/4 | 7 | 1 | 525720 | 1-1/32 | 1.0312 | 1-5/8 | 10-1/2 | 3 | 525631 |
| 7/16 | 0.4375 | 7/8 | 7 | 1 | 525621 | 1-1/16 | 1.0625 | 1-5/8 | 10-1/2 | 3 | 525632 |
| 15/32 | 0.4688 | 7/8 | 7 | 1 | 525721 | 1-1/8 | 1.1250 | 1-3/4 | 11 | 3 | 525633 |
| 1/2 | 0.5000 | 1 | 8 | 1 | 525622 | 1-5/32 | 1.1562 | 1-5/8 | 10-1/2 | 3 | 525634 |
| 17/32 | 0.5312 | 1 | 8 | 1 | 525722 | 1-3/16 | 1.1875 | 1-3/4 | 11 | 3 | 525635 |
| 9/16 | 0.5625 | 1-1/8 | 8 | 1 | 525623 | 1-7/32 | 1.2188 | 1-3/4 | 11 | 4 | 525636 |
| 19/32 | 0.5938 | 1-1/8 | 8 | 1 | 525723 | 1-1/4 | 1.2500 | 1-7/8 | 11-1/2 | 4 | 525637 |
| 5/8 | 0.6250 | 1-1/4 | 9 | 2 | 525624 | 1-5/16 | 1.3125 | 1-7/8 | 11-1/2 | 4 | 525638 |
| 21/32 | 0.6562 | 1-1/4 | 9 | 2 | 525724 | 1-3/8 | 1.3750 | 2 | 12 | 4 | 525639 |
| 11/16 | 0.6875 | 1-1/4 | 9 | 2 | 525625 | 1-7/16 | 1.4375 | 2 | 12 | 4 | 525640 |
| 23/32 | 0.7188 | 1-1/4 | 9 | 2 | 525725 | 1-1/2 | 1.5000 | 2-1/8 | 12-1/2 | 4 | 525641 |
| 3/4 | 0.7500 | 1-3/8 | 9-1/2 | 2 | 525626 | 1-9/16 | 1.5625 | 2-1/8 | 12-1/2 | 4 | 525642 |
| 25/32 | 0.7812 | 1-3/8 | 9-1/2 | 2 | 525726 | 1-5/8 | 1.6250 | 2-1/4 | 13 | 4 | 525643 |
| 13/16 | 0.8125 | 1-3/8 | 9-1/2 | 2 | 525627 | 1-11/16 | 1.6875 | 2-1/4 | 13 | 4 | 525644 |
| 27/32 | 0.8438 | 1-3/8 | 9-1/2 | 2 | 525727 | 1-3/4 | 1.7500 | 2-3/8 | 13-1/2 | 5 | 525645 |
| 7/8 | 0.8750 | 1-1/2 | 10 | 2 | 525628 | 1-13/16 | 1.8125 | 2-3/8 | 13-1/2 | 5 | 525646 |
| 29/32 | 0.9062 | 1-1/2 | 10 | 2 | 525728 | 1-7/8 | 1.8750 | 2-1/2 | 14 | 5 | 525647 |
| 15/16 | 0.9375 | 1-1/2 | 10 | 3 | 525629 | 1-15/16 | 1.9375 | 2-1/2 | 14 | 5 | 525648 |
| 31/32 | 0.9688 | 1-1/2 | 10 | 3 | 525729 | 2 | 2.0000 | 2-1/2 | 14 | 5 | 525649 |