

Tapping Heads

All Purpose Tapping Heads With Morse Taper



- For tapping operations on reversible drilling and tapping machines, lathes, mills and other machines
- Double clamping (square and diameter)
- Torque control safety chuck
- Radial parallel float
- Length compensation

Shank	Tap Range	Float (Inch)	Compression (Inch)	Tension (Inch)	D Diameter (Inch)	D1 Diameter (Inch)	L (Inch)	L1 (Inch)	Code
MT2	#6-1/2; M3-M12; 1/8P	0.039	0.393	0.787	2.28	2.09	5.31	0.71	356891
MT3	#6-1/2; M3-M12; 1/8P	0.039	0.393	0.787	2.28	2.09	5.31	0.71	356898
1"	#6-1/2; M3-M12; 1/8P	0.039	0.393	0.787	2.28	2.09	5.31	0.79	356894
MT3	1/4-3/4; M8-M20; 1/4P-3/4P	0.058	0.393	0.787	3.27	2.99	6.73	0.91	356895
MT4	1/4-3/4; M8-M20; 1/4P-3/4P	0.058	0.393	0.787	3.27	2.99	6.73	0.91	356896
1"	1/4-3/4; M8-M20; 1/4P-3/4P	0.058	0.393	0.787	3.27	2.99	6.73	1.10	356897

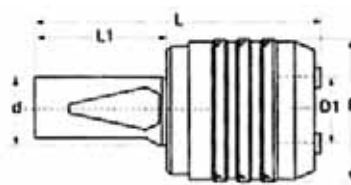
Modular Tap Holders

Tap Holders

Straight Shank

- Available in rigid or tension-compression styles
- Ideally suited to lathes and turning centers

Rigid Tap Holders



d (Inch)	D (Inch)	Capacity (Inch)	L (Inch)	L1 (Inch)	Code
0.75	1.42	0 - 9/16	3.15	1.57	356720
1.00	1.42	0 - 9/16	3.58	2.01	356722
1.00	2.05	5/16 - 7/8	4.17	2.01	356723
1.50	3.07	13/16 - 1-3/8	6.25	3.00	356724