

Taper Length Drills

Letter Sizes - Taper Length Drills - Heavy Duty

Super Cobalt, 135° Split Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	3-3/4	6-1/8	12	609629	N	0.3020	4	6-3/8	6	609641
B	0.2380	3-3/4	6-1/8	12	609630	O	0.3160	4-1/8	6-1/2	6	609642
C	0.2420	3-3/4	6-1/8	12	609631	P	0.3230	4-1/8	6-1/2	6	609643
D	0.2460	3-3/4	6-1/8	12	609632	Q	0.3320	4-1/8	6-1/2	6	609644
E	0.2500	3-3/4	6-1/8	12	609515	R	0.3390	4-1/8	6-1/2	6	609645
F	0.2570	3-7/8	6-1/4	12	609633	S	0.3480	4-1/4	6-3/4	6	609646
G	0.2610	3-7/8	6-1/4	12	609634	T	0.3580	4-1/4	6-3/4	6	609647
H	0.2660	3-7/8	6-1/4	12	609635	U	0.3680	4-1/4	6-3/4	6	609648
I	0.2720	3-7/8	6-1/4	12	609636	V	0.3770	4-3/8	7	6	609649
J	0.2770	3-7/8	6-1/4	6	609637	W	0.3860	4-3/8	7	6	609650
K	0.2810	3-7/8	6-1/4	6	609638	X	0.3970	4-3/8	7	6	609651
L	0.2900	4	6-3/8	6	609639	Y	0.4040	4-3/8	7	6	609652
M	0.2950	4	6-3/8	6	609640	Z	0.4130	4-5/8	7-1/4	6	609653

Metric Taper Length Drills

Metric Sizes - Taper Length Drills - General Purpose

High Speed Steel, 118° Point



- High speed steel, general purpose applications, 118° point
- Longer flute and overall length than jobber length drills

Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code	Size	Decimal Equivalent (Inch)	Flute Length	Overall Length	Code
1.00	0.0394	1-1/8	2-1/4	609301	2.50	0.0984	2-1/2	4-5/8	609331
1.05	0.0413	1-1/8	2-1/4	609302	2.60	0.1024	2-1/2	4-5/8	609332
1.10	0.0433	1-1/8	2-1/4	609303	2.70	0.1063	2-1/2	4-5/8	609333
1.15	0.0453	1-1/8	2-1/4	609304	2.80	0.1102	2-3/4	5-1/8	609334
1.20	0.0472	1-3/4	3	609305	2.90	0.1142	2-3/4	5-1/8	609335
1.25	0.0492	1-3/4	3	609306	3.00	0.1181	2-3/4	5-1/8	609336
1.30	0.0512	1-3/4	3	609307	3.10	0.1220	2-3/4	5-1/8	609337
1.35	0.0531	1-3/4	3	609308	3.20	0.1260	3	5-3/8	609338
1.40	0.0551	1-3/4	3	609309	3.30	0.1299	3	5-3/8	609339
1.45	0.0571	1-3/4	3	609310	3.40	0.1339	3	5-3/8	609340
1.50	0.0591	1-3/4	3	609311	3.50	0.1378	3	5-3/8	609341
1.55	0.0610	1-3/4	3	609312	3.60	0.1417	3	5-3/8	609342
1.60	0.0630	2	3-3/4	609313	3.70	0.1457	3	5-3/8	609343
1.65	0.0650	2	3-3/4	609314	3.80	0.1496	3	5-3/8	609344
1.70	0.0669	2	3-3/4	609315	3.90	0.1535	3	5-3/8	609345
1.75	0.0689	2	3-3/4	609316	4.00	0.1575	3-3/8	5-3/4	609346
1.80	0.0709	2	3-3/4	609317	4.10	0.1614	3-3/8	5-3/4	609347
1.85	0.0728	2	3-3/4	609318	4.20	0.1654	3-3/8	5-3/4	609348
1.90	0.0748	2	3-3/4	609319	4.30	0.1693	3-3/8	5-3/4	609349
1.95	0.0768	2	3-3/4	609320	4.40	0.1732	3-3/8	5-3/4	609350
2.00	0.0787	2-1/4	4-1/4	609321	4.50	0.1772	3-3/8	5-3/4	609351
2.05	0.0807	2-1/4	4-1/4	609322	4.60	0.1811	3-3/8	5-3/4	609352
2.10	0.0827	2-1/4	4-1/4	609323	4.70	0.1850	3-3/8	5-3/4	609353
2.15	0.0846	2-1/4	4-1/4	609324	4.80	0.1890	3-5/8	6	609354
2.20	0.0866	2-1/4	4-1/4	609325	4.90	0.1929	3-5/8	6	609355
2.25	0.0886	2-1/4	4-1/4	609326	5.00	0.1968	3-5/8	6	609356
2.30	0.0906	2-1/4	4-1/4	609327	5.10	0.2008	3-5/8	6	609357
2.35	0.0925	2-1/4	4-1/4	609328	5.20	0.2047	3-5/8	6	609358
2.40	0.0945	2-1/2	4-5/8	609329	5.30	0.2087	3-5/8	6	609359
2.45	0.0965	2-1/2	4-5/8	609330	5.40	0.2126	3-5/8	6	609360