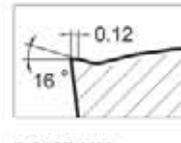
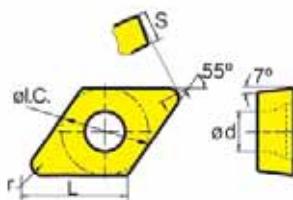


## Turning Inserts

### DCMT HM for Medium Machining



POSITIVE 55° RHOMBIC



DCMT-HM



## Coated Grades - CVD

## YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573838
DCMT-2(1.5)2-HM	DCMT-070208-HM	0.307	0.250	0.094	0.110	0.031	573858
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573904
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573940

## YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573840
DCMT-2(1.5)2-HM	DCMT-070208-HM	0.307	0.250	0.094	0.110	0.031	573860
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573906
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573942

## YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573842
DCMT-2(1.5)2-HM	DCMT-070208-HM	0.307	0.250	0.094	0.110	0.031	573862
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573908
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573944

## YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573844
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573910
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573946

## YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573846
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573914
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573948

## YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)1-HM	DCMT-070204-HM	0.307	0.250	0.094	0.110	0.016	573848
DCMT-2(1.5)2-HM	DCMT-070208-HM	0.307	0.250	0.094	0.110	0.031	573864
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573914
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573950

## YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-3(2.5)1-HM	DCMT-11T304-HM	0.457	0.375	0.156	0.173	0.016	573916
DCMT-3(2.5)2-HM	DCMT-11T308-HM	0.457	0.375	0.156	0.173	0.031	573952