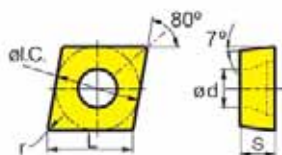


Turning Inserts CCMW No Chipbreaker



POSITIVE 80° RHOMBIC



CCMW

Coated Grades - CVD

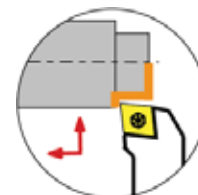
YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMW-2(1.5)1	CCMW-060204	0.252	0.250	0.094	0.110	0.016	573392
CCMW-3(2.5)1	CCMW-09T304	0.382	0.375	0.156	0.173	0.016	573412
CCMW-432	CCMW-120408	0.508	0.500	0.187	0.220	0.031	573440

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMW-2(1.5)1	CCMW-060204	0.252	0.250	0.094	0.110	0.016	573394
CCMW-3(2.5)1	CCMW-09T304	0.382	0.375	0.156	0.173	0.016	573414
CCMW-432	CCMW-120408	0.508	0.500	0.187	0.220	0.031	573442

To be used with holders: SCACR/L; SCLCR/L; S_ _-SCLCR/L; S_ _-SCFCR



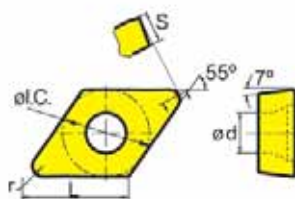
EXAMPLE: SCLCR



DCMT HF for Finishing



POSITIVE 55° RHOMBIC



DCMT-HF



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DCMT-2(1.5)0-HF	DCMT-070202-HF	0.307	0.250	0.094	0.110	0.008	573812
DCMT-2(1.5)1-HF	DCMT-070204-HF	0.307	0.250	0.094	0.110	0.016	573824
DCMT-3(2.5)0-HF	DCMT-11T302-HF	0.457	0.375	0.156	0.173	0.008	573874
DCMT-3(2.5)1-HF	DCMT-11T304-HF	0.457	0.375	0.156	0.173	0.016	573884
DCMT-3(2.5)2-HF	DCMT-11T308-HF	0.457	0.375	0.156	0.173	0.031	573928