



Boring Bar Sets

Carbide Tipped

Shank Diameter (Inch)	No. of Pieces	Overall Length (Inch)	Minimum Bore (Inch)	Bore Depth (Inch)	Code
3/8	9	2 – 3-1/2	5/16 – 7/16	3/4 – 2-1/4	510405
1/2	9	2-1/4 – 4-1/2	5/16 – 9/16	3/4 – 3	510406
5/8	12	2-1/4 – 5-1/4	5/16 – 11/16	3/4 – 3-3/4	510407
3/4	12	3-1/8 – 6-1/2	7/16 – 13-16	1-1/8 – 4-1/2	510408
1	5	4 – 9-1/2	9/16 – 1-5/8	1-3/4 – 7-1/2	510409

Miniature Bores

Solid Carbide Stems with Steel Shanks



3/8" Shank

1/2" Shank

Minimum Bore (Inch)	Bore Depth (Inch)	Overall Length (Inch)	Code	Minimum Bore (Inch)	Bore Depth (Inch)	Overall Length (Inch)	Code
1/16	5/16	1-9/16	606250	1/16	5/16	1-13/16	606256
3/32	15/32	1-23/32	606251	3/32	15/32	1-15/16	606257
1/8	5/8	1-7/8	606252	1/8	5/8	2-1/8	606258
5/32	25/32	2-1/32	606253	5/32	25/32	2-1/4	606259
3/16	15/16	2-3/16	606254	3/16	15/16	2-7/16	606260
1/4	1-1/4	2-1/2	606255	1/4	1-1/4	2-13/16	606261

Boring Bars – Tool Bit Mounted

Single & Double Ended – 45° & 90°

- The tool bits are firmly held in place by a set screw
- These popular boring bars have precision broached holes that accept standard high speed, carbide, or stellite tool bits

Single End – 45°



Single End – 90°



Bar Diameter (Inch)	Overall Length (Inch)	Tool Bit (Inch)	Code	Bar Diameter (Inch)	Overall Length (Inch)	Tool Bit (Inch)	Code
3/8	3	3/16 sq.	513270	3/8	3	1/8 sq.	513280
1/2	4	3/16 sq.	513271	1/2	4	3/16 sq.	513281
5/8	5	1/4 sq.	513272	5/8	5	1/4 sq.	513282
3/4	5	1/4 sq.	513273	3/4	5	1/4 sq.	513283
3/4	7	1/4 sq.	513274	3/4	7	1/4 sq.	513284
1	8	5/16 sq.	513275	1	8	5/16 sq.	513285

Double End – 45° & 90°



Double End – 45° & 90° – 5 Piece Set

Bar Diameter (Inch)	Overall Length (Inch)	Tool Bit (Inch)	Code
3/8	6	3/16 sq.	513260
1/2	8	3/16 sq.	513261
5/8	10	1/4 sq.	513262
3/4	12	1/4 sq.	513263
1	16	5/16 sq.	513264
1-1/2	18	1/2 sq.	513266



Set Includes...	Code
513260	513268
513261	
513262	
513263	
513264	

BORING BARS