

Taper Length Drills

Fractional Sizes - Taper Length Drills - General Purpose

High Speed Steel, 118° Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
35/64	0.5469	4-7/8	8-1/4	1	752917	1-1/32	1.0312	6-1/2	11-1/8	1	752948
9/16	0.5625	4-7/8	8-1/4	1	752918	1-3/64	1.0469	6-5/8	11-1/4	1	752949
37/64	0.5781	4-7/8	8-3/4	1	752919	1-1/16	1.0625	6-5/8	11-1/4	1	752950
19/32	0.5938	4-7/8	8-3/4	1	752920	1-5/64	1.0781	6-7/8	11-1/2	1	752951
39/64	0.6094	4-7/8	8-3/4	1	752921	1-3/32	1.0938	6-7/8	11-1/2	1	752952
5/8	0.6250	4-7/8	8-3/4	1	752922	1-7/64	1.1094	7-1/8	11-3/4	1	752953
41/64	0.6406	5-1/8	9	1	752923	1-1/8	1.1250	7-1/8	11-3/4	1	752954
21/32	0.6562	5-1/8	9	1	752924	1-9/64	1.1406	7-1/4	11-7/8	1	752955
43/64	0.6719	5-3/8	9-1/4	1	752925	1-5/32	1.1562	7-1/4	11-7/8	1	752956
11/16	0.6875	5-3/8	9-1/4	1	752926	1-11/64	1.1719	7-3/8	12	1	752957
45/64	0.7031	5-5/8	9-1/2	1	752927	1-3/16	1.1875	7-3/8	12	1	752958
23/32	0.7188	5-5/8	9-1/2	1	752928	1-13/64	1.2031	7-1/2	12-1/8	1	752959
47/64	0.7344	5-7/8	9-3/4	1	752929	1-7/32	1.2188	7-1/2	12-1/8	1	752960
3/4	0.7500	5-7/8	9-3/4	1	752930	1-15/64	1.2344	7-7/8	12-1/2	1	752961
49/64	0.7656	6	9-7/8	1	752931	1-1/4	1.2500	7-7/8	12-1/2	1	752962
25/32	0.7812	6	9-7/8	1	752932	1-9/32	1.2812	8-1/2	14-1/8	1	752963
51/64	0.7969	6-1/8	10	1	752933	1-5/16	1.3125	8-5/8	14-1/4	1	752964
13/16	0.8125	6-1/8	10	1	752934	1-11/32	1.3438	8-3/4	14-3/8	1	752965
53/64	0.8281	6-1/8	10	1	752935	1-3/8	1.3750	8-7/8	14-1/2	1	752966
27/32	0.8438	6-1/8	10	1	752936	1-13/32	1.4062	9	14-5/8	1	752967
55/64	0.8594	6-1/8	10	1	752937	1-7/16	1.4375	9-1/8	14-3/4	1	752968
7/8	0.8750	6-1/8	10	1	752938	1-15/32	1.4688	9-1/4	14-7/8	1	752969
57/64	0.8906	6-1/8	10	1	752939	1-1/2	1.5000	9-3/8	15	1	752970
29/32	0.9062	6-1/8	10	1	752940	1-9/16	1.5625	9-5/8	15-1/4	1	752971
59/64	0.9219	6-1/8	10-3/4	1	752941	1-5/8	1.6250	9-7/8	15-5/8	1	752972
15/16	0.9375	6-1/8	10-3/4	1	752942	1-11/16	1.6875	10-1/8	16	1	609190
61/64	0.9531	6-3/8	11	1	752943	1-3/4	1.7500	10-1/2	16-1/4	1	752973
31/32	0.9688	6-3/8	11	1	752944	1-13/16	1.8125	10-1/2	16-1/4	1	609192
63/64	0.9844	6-3/8	11	1	752945	1-7/8	1.8700	10-5/8	16-1/4	1	609193
1	1.0000	6-3/8	11	1	752946	1-15/16	1.9375	10-3/4	16-5/8	1	609194
1-1/64	1.0156	6-1/2	11-1/8	1	752947	2	2.0000	10-3/4	17-1/4	1	609195

Fractional Sizes - Taper Length Drills - Heavy Duty

Super Cobalt, 135° Split Point

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1/64	0.0156	5/16	1-1/2	12	609500	11/32	0.3438	4-1/8	6-1/2	6	609521
1/32	0.0312	3/4	2	12	609501	23/64	0.3594	4-1/4	6-3/4	6	609522
3/64	0.0469	1-1/8	2-1/4	12	609502	3/8	0.3750	4-1/4	6-3/4	6	609523
1/16	0.0625	1-3/4	3	12	609503	25/64	0.3906	4-3/8	7	6	609524
5/64	0.0781	2	3-3/4	12	609504	13/32	0.4062	4-3/8	7	6	609525
3/32	0.0938	2-1/4	4-1/4	12	609505	27/64	0.4219	4-5/8	7-1/4	6	609526
7/64	0.1094	2-1/2	4-5/8	12	609506	7/16	0.4375	4-5/8	7-1/4	6	609527
1/8	0.1250	2-3/4	5-1/8	12	609507	29/64	0.4531	4-3/4	7-1/2	6	609528
9/64	0.1406	3	5-3/8	12	609508	15/32	0.4688	4-3/4	7-1/2	6	609529
5/32	0.1562	3	5-3/8	12	609509	31/64	0.4844	4-3/4	7-3/4	6	609530
11/64	0.1719	3-3/8	5-3/4	12	609510	1/2	0.5000	4-3/4	7-3/4	6	609531
3/16	0.1875	3-3/8	5-3/4	12	609511	33/64	0.5156	4-3/4	8	1	609532
13/64	0.2031	3-5/8	6	12	609512	17/32	0.5312	4-3/4	8	1	609533
7/32	0.2188	3-5/8	6	12	609513	35/64	0.5469	4-7/8	8-1/4	1	609534
15/64	0.2344	3-3/4	6-1/8	12	609514	9/16	0.5625	4-7/8	8-1/4	1	609535
1/4	0.2500	3-3/4	6-1/8	12	609515	37/64	0.5781	4-7/8	8-3/4	1	609536
17/64	0.2656	3-7/8	6-1/4	12	609516	19/32	0.5938	4-7/8	8-3/4	1	609537
9/32	0.2812	3-7/8	6-1/4	6	609517	39/64	0.6094	4-7/8	8-3/4	1	609538
19/64	0.2969	4	6-3/8	6	609518	5/8	0.6250	4-7/8	8-3/4	1	609539
5/16	0.3125	4	6-3/8	6	609519	41/64	0.6406	5-1/8	9	1	609540
21/64	0.3281	4-1/8	6-1/2	6	609520	21/32	0.6562	5-1/8	9	1	609541