

## Universal Lathe Chucks

Cast Iron – Solid Jaws – 3-Jaw Self-Centering

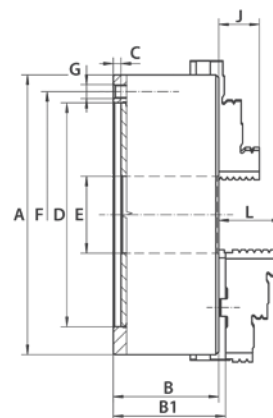


Plain Back – Series 3204

- Cast iron
- Plain back (Backplates required)
- Ground working surfaces

**Standard Accessories:**

- 1 set of hard solid ID jaws
- 1 set of hard solid OD jaws
- 1 wrench
- 1 hex key



See 336 for Clamping Ranges

A (Inch)	B (Inch)	B1 (Inch)	C (Inch)	D H7 (Inch)	E (Inch)	F (Inch)	G	J (Inch)	L (Inch)	Weight (lbs)	Code
3.15	1.73	-	0.12	2.20	0.63	2.64	3 x M6	0.51	-	3.31	355068
3.94	1.97	-	0.12	2.76	0.79	3.27	3 x M8	0.63	-	6.17	355069
4.92	2.20	2.39	0.16	3.74	1.26	4.25	3 x M8	0.79	1.57	11.02	355070
6.30	2.54	2.73	0.16	4.92	1.65	5.51	6 x M10	1.26	1.69	22.05	355071
7.87	2.95	3.14	0.16	6.30	2.17	6.93	6 x M10	1.14	1.77	38.58	355072
9.84	3.35	3.50	0.20	7.87	2.99	8.82	6 x M12	1.34	2.09	63.93	355073
12.40	3.70	3.90	0.20	10.24	4.06	11.26	6 x M16	1.69	2.24	110.23	355074
15.75	4.13	4.48	0.20	12.99	5.35	14.25	6 x M16	2.17	2.64	187.39	355075
19.69	4.72	5.15	0.20	16.54	7.48	18.03	6 x M16	2.36	3.11	319.67	355076
24.80	5.31	5.76	0.28	21.46	9.92	23.07	6 x M16	2.76	3.43	551.16	355077

### Clamping Ranges for Hard Solid Jaws

- Do not exceed the maximum allowable clamping ranges



#### 3-Jaw & 4-Jaw Scroll Chucks – Hard Solid Jaws – Series 32\*\*, 35\*\*, 36\*\*, 37\*\*

Chuck Diameter (Inch)	d1 (Inch)	d2 (Inch)	d3 (Inch)	d4 (Inch)	d5 (Inch)	Maximum Swing Diameter (Inch)
3	0.08 - 1.06	0.98 - 1.97	1.89 - 2.8	0.87 - 1.81	1.77 - 2.72	3.54
4	0.12 - 1.3	1.26 - 2.44	2.44 - 3.66	0.98 - 2.2	2.2 - 3.43	4.51
5	0.12 - 1.97	1.54 - 3.27	3.15 - 4.92	1.34 - 2.91	2.83 - 4.53	5.94
6	0.12 - 2.52	1.97 - 4.21	3.86 - 6.3	1.65 - 3.94	3.7 - 6.06	8.03
8	0.16 - 3.54	2.36 - 5.71	5.12 - 7.87	2.05 - 5.31	4.72 - 7.95	9.69
10	0.2 - 4.6	3 - 7.4	6.3 - 9.8	2.4 - 6.9	5.7 - 10.1	12.05
12	0.4 - 5.2	3.5 - 8.5	7.5 - 12.4	3.1 - 7.9	6.8 - 11.8	15.12
16	0.4 - 7.1	4.1 - 10.7	9.1 - 15.7	3.3 - 9.9	8.3 - 15	18.58
20	0.8 - 9.3	5.5 - 14.1	10.9 - 19.7	4.7 - 13.2	9.6 - 18.7	23.62
25	1.2 - 13.2	7.1 - 19.2	13.9 - 24.8	6.3 - 18.3	12.8 - 24.8	30.31
32	5.9 - 19	11.9 - 25	18.4 - 31.5	11.1 - 24.2	17.6 - 30.7	37.01