

ER Collets – Steel Sealed

Inch & Metric



Metric (continued)

Nominal Diameter (mm)	ER16 D = 17mm/L = 27.5mm	ER20 D = 21mm/L = 31.5mm	ER25 D = 26mm/L = 34mm	ER32 D = 33mm/L = 40mm	ER40 D = 41mm/L = 46mm
	Code	Code	Code	Code	Code
9.0	312232	312254	312282	312319	312365
9.5	312233	—	—	—	—
10.0	312234	312255	312283	312320	312366
11.0	—	312256	312284	312321	312367
12.0	—	312257	312285	312322	312368
13.0	—	312258	312286	312323	312369
14.0	—	—	312287	312324	312370
15.0	—	—	312288	312325	312371
16.0	—	—	312289	312326	312372
17.0	—	—	—	312327	312373
18.0	—	—	—	312328	312374
19.0	—	—	—	312329	312375
20.0	—	—	—	312330	312376
21.0	—	—	—	—	312377
22.0	—	—	—	—	312378
23.0	—	—	—	—	312379
24.0	—	—	—	—	312380
25.0	—	—	—	—	312381
26.0	—	—	—	—	312382

Sets – Inch & Metric

Collet	Inch		Metric	
	Nominal Diameter Range (Inch)	Code	Diameter Range (mm)	Code
ER16	1/8 – 13/32 by 32nds (10-pc)	312200	3.0 – 10.0 (8-pc)	312206
ER20	1/8 – 1/2 by 16ths (7-pc)	312201	3.0 – 13.0 (11-pc)	312207
ER25	1/8 – 5/8 by 16ths (9-pc)	312202	3.0 – 16.0 (14-pc)	312208
ER32	1/8 – 13/16 by 16ths (12-pc)	312203	3.0 – 20.0 (18-pc)	312209
ER32	7/32 – 3/4 by 32nds (18-pc)	312204	—	—
ER40	1/8 – 1 by 16ths (15-pc)	312205	3.0 – 26.0 (23-pc)	312210

Collet Storage Tray

Allows you to build and store your own collet set



Collets not included

ER16		ER20		ER25		ER32		ER40	
Collet Capacity	Code	Collet Capacity	Code	Collet Capacity	Code	Collet Capacity	Code	Collet Capacity	Code
10	302009	12	302022	15	302097	18	302049	24	302075