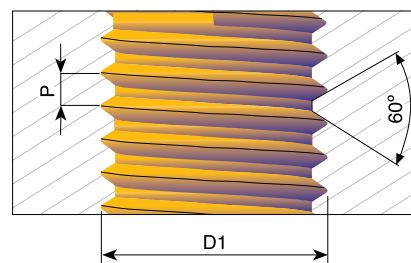
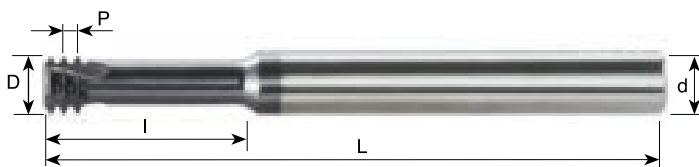


Miniature Thread Milling Cutters

UN & Metric/ISO



UN for Thread Depth up to 2xD1

| Pitch (TPI) | Standard Tap Size UNC | Standard Tap Size UNF | Ød (Inch) | ØD (Inch) | No. of Flutes | I (Inch) | L (Inch) | Description | Code |
|-------------|-----------------------|-----------------------|-----------|-----------|---------------|----------|----------|------------------|--------|
| 72 | - | 1 | 1/4 | 0.057 | 3 | 0.15 | 2.5 | MTS0250CI5 72 UN | 570165 |
| 64 | 1 | 2 | 1/4 | 0.055 | 3 | 0.15 | 2.5 | MTS0250CI5 64 UN | 570166 |
| 56 | 2 | 3 | 1/4 | 0.065 | 3 | 0.17 | 2.5 | MTS0250CI7 56 UN | 570167 |
| 48 | 3 | 4 | 1/4 | 0.075 | 3 | 0.20 | 2.5 | MTS0250C20 48 UN | 570168 |
| 40 | 4 | - | 1/4 | 0.083 | 3 | 0.25 | 2.5 | MTS0250C25 40 UN | 570169 |
| 40 | 5 | 6 | 1/4 | 0.096 | 3 | 0.28 | 2.5 | MTS0250C28 40 UN | 570170 |
| 36 | - | 8 | 1/4 | 0.130 | 3 | 0.35 | 2.5 | MTS0250C35 36 UN | 570171 |
| 32 | 6 | - | 1/4 | 0.100 | 3 | 0.28 | 2.5 | MTS0250C28 32 UN | 570172 |
| 32 | 8 | - | 1/4 | 0.126 | 3 | 0.37 | 2.5 | MTS0250C37 32 UN | 570173 |
| 28 | - | 1/4 | 1/4 | 0.197 | 3 | 0.57 | 2.5 | MTS0250C57 28 UN | 570174 |
| 24 | 10, 12 | - | 1/4 | 0.138 | 3 | 0.42 | 2.5 | MTS0250C42 24 UN | 570175 |
| 24 | - | 5/16 | 5/16 | 0.260 | 3 | 0.67 | 2.5 | MTS0312C67 24 UN | 570176 |
| 20 | 1/4 | - | 1/4 | 0.187 | 3 | 0.55 | 2.5 | MTS0250C55 20 UN | 570177 |

UN for Thread Depth up to 3xD1

| Pitch (TPI) | Standard Tap Size UNC | Standard Tap Size UNF | Ød (Inch) | ØD (Inch) | No. of Flutes | I (Inch) | L (Inch) | Description | Code |
|-------------|-----------------------|-----------------------|-----------|-----------|---------------|----------|----------|------------------|--------|
| 40 | 5 | 6 | 1/4 | 0.096 | 3 | 0.38 | 2.5 | MTS0250C38 40 UN | 570180 |
| 32 | 8 | - | 1/4 | 0.126 | 3 | 0.49 | 2.5 | MTS0250C49 32 UN | 570181 |
| 28 | - | 1/4 | 1/4 | 0.197 | 3 | 0.75 | 2.5 | MTS0250C75 28 UN | 570182 |
| 24 | - | 5/16 | 5/16 | 0.260 | 3 | 0.94 | 2.5 | MTS0312C94 24 UN | 570183 |
| 20 | 1/4 | - | 1/4 | 0.187 | 3 | 0.75 | 2.5 | MTS0250C75 20 UN | 570184 |

THREAD MILLING