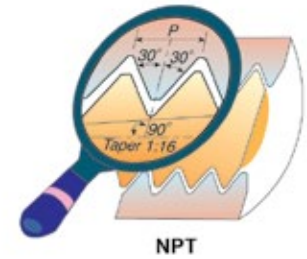
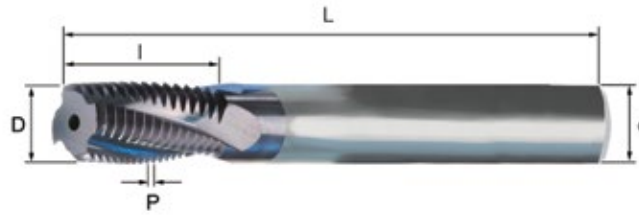
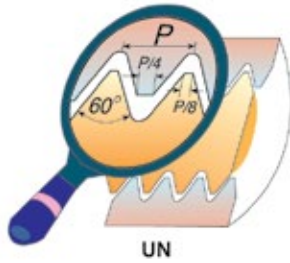


Thread Milling Cutters



Solid Carbide – Helical – UN & NPT



UN with Coolant-Thru

Pitch (TPI)	Standard Tap Size UNC	Standard Tap Size UNF	Standard Tap Size UNEF	Ød (Inch)	ØD (Inch)	No. of Flutes	l (Inch)	L (Inch)	Description	Code
32	8	10	12	1/4	0.126	3	0.27	2.50	MTB0250C02 32 UN	570120
28	-	1/4	-	1/4	0.197	3	0.44	2.50	MTB0250C04 28 UN	570122
28	-	-	7/16 - 1/2	1/4	0.250	3	0.56	2.50	MTB0250C05 28 UN	570124
24	-	5/16	-	5/16	0.260	3	0.56	2.50	MTB0312C05 24 UN	570126
24	-	3/8	9/16 - 5/8	5/16	0.312	4	0.81	2.50	MTB0312D08 24 UN	570128
20	1/4	-	-	1/4	0.185	3	0.48	2.50	MTB0250C04 20 UN	570130
20	-	7/16	-	5/16	0.312	3	0.83	2.50	MTB0312C08 20 UN	570132
20	-	1/2	-	3/8	0.375	4	0.88	3.00	MTB0375D08 20 UN	570134
20	-	-	3/4 - 1	1/2	0.500	5	1.07	4.00	MTB0500E10 20 UN	570136
18	5/16	-	-	1/4	0.220	3	0.58	2.50	MTB0250C05 18 UN	570138
18	-	9/16 - 5/8	1-1/8 - 1-5/8	1/2	0.445	4	1.03	4.00	MTB0500D10 18 UN	570140
16	3/8	-	-	5/16	0.264	3	0.66	2.50	MTB0312C06 16 UN	570142
16	-	3/4	-	1/2	0.500	4	1.22	4.00	MTB0500D12 16 UN	570144
14	7/16	-	-	5/16	0.303	3	0.82	2.50	MTB0312C08 14 UN	570146
14	2-1/2	7/8	-	5/8	0.625	5	1.46	4.00	MTB0625E14 14 UN	570148
13	1/2	-	-	3/8	0.362	3	0.89	3.00	MTB0375C08 13 UN	570150
12	9/16	-	-	1/2	0.413	3	1.04	4.00	MTB0500C10 12 UN	570152
12	-	1 - 1-1/2	-	5/8	0.625	5	1.63	4.00	MTB0625E16 12 UN	570154
11	5/8	-	-	1/2	0.449	3	1.14	4.00	MTB0500C11 11 UN	570156
10	3/4	-	-	5/8	0.567	4	1.35	4.00	MTB0625D13 10 UN	570158
9	7/8	-	-	5/8	0.625	3	1.50	4.00	MTB0625C15 9 UN	570160

NPT with Coolant-Thru

Pitch (TPI)	Standard Tap Size (Inch)	Ød (Inch)	ØD (Inch)	No. of Flutes	l (Inch)	L (Inch)	Description	Code
27	1/8	5/16	0.299	3	0.43	2.50	MTB0312C04 27 NPT	570060
18	1/4 - 3/8	3/8	0.375	4	0.64	3.00	MTB0375D06 18 NPT	570061
14	1/2 - 3/4	5/8	0.610	4	0.89	4.00	MTB0625D08 14 NPT	570062
11.5	1 - 2	3/4	0.750	4	1.17	4.00	MTB0750D11 11.5 NPT	570063
8	2-1/2 and larger	3/4	0.750	4	1.56	4.00	MTB0750D15 8 NPT	570064

THREAD MILLING