

## Reduced Shank Drills

### 3/4" Shank - Boring Mill and Screw Machine

Cobalt

135° Notched Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
25/32	0.7812	612000	1-1/8	1.1250	612011	1-15/32	1.4688	612022
13/16	0.8125	612001	1-5/32	1.1562	612012	1-1/2	1.5000	612023
27/32	0.8438	612002	1-3/16	1.1875	612013	1-9/16	1.5625	612024
7/8	0.8750	612003	1-7/32	1.2188	612014	1-5/8	1.6250	612025
29/32	0.9062	612004	1-1/4	1.2500	612015	1-11/16	1.6875	612026
15/16	0.9375	612005	1-9/32	1.2812	612016	1-3/4	1.7500	612027
31/32	0.9688	612006	1-5/16	1.3125	612017	1-13/16	1.8125	612028
1	1.0000	612007	1-11/32	1.3438	612018	1-7/8	1.8750	612029
1-1/32	1.0312	612008	1-3/8	1.3750	612019	1-15/16	1.9375	612030
1-1/16	1.0625	612009	1-13/32	1.4062	612020	2	2.0000	612031
1-3/32	1.0938	612010	1-7/16	1.4375	612021			

### 1/4" Shank - Metal Working

Fractional Sizes - High Speed Steel

118° Point

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
17/64	0.2656	753101	23/64	0.3594	753107	7/16	0.4375	753112
9/32	0.2812	753102	3/8	0.3750	753108	29/64	0.4531	753113
19/64	0.2969	753103	25/64	0.3906	753109	15/32	0.4688	753114
5/16	0.3125	753104	13/32	0.4062	753110	31/64	0.4844	753115
21/64	0.3281	753105	27/64	0.4219	753111	1/2	0.5000	753116
11/32	0.3438	753106						

### 3/8" Shank Metal Working Drill Sets



No. of Pieces	Description	Code
29	1/16" to 3/8" by 64ths (shanks same size as cutting diameter) and 25/64" to 1/2" by 64ths with 3/8" shanks in metal indexed storage case	311164
8	1 piece each of 3/8", 13/32", 7/16", 15/32", 1/2", 17/32", 9/16", 5/8" in wooden storage block	311165