

Turning Inserts CNMA No Chipbreaker

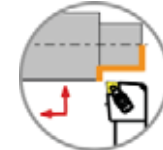


Coated Grades - CVD

YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMA431	CNMA120404	0.508	0.500	0.500	0.187	0.016	573472
CNMA432	CNMA120408	0.508	0.500	0.500	0.187	0.031	573486
CNMA433	CNMA120412	0.508	0.500	0.500	0.187	0.047	573500
CNMA543	CNMA160612	0.634	0.625	0.625	0.250	0.047	573510
CNMA643	CNMA190612	0.760	0.750	0.750	0.250	0.047	573518

To be used with holders: PCBNR/L; PCLNR/L; MCLNR/L; MCBNR/L; S_ _-PCLNR/L; S_ _-MCLNR/L

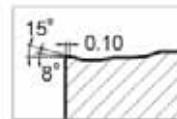
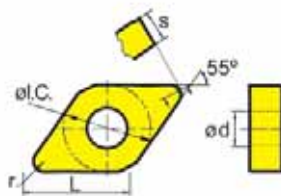


EXAMPLE: MCLNR

DNMG DF for Finishing



NEGATIVE 55° RHOMBIC



DNMG-DF



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-DF	DNMG110404-DF	0.457	0.375	0.187	0.150	0.016	574032
DNMG432-DF	DNMG150408-DF	0.610	0.500	0.187	0.203	0.031	574086
DNMG441-DF	DNMG150604-DF	0.610	0.500	0.250	0.203	0.016	574120

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-DF	DNMG110404-DF	0.457	0.375	0.187	0.150	0.016	574034
DNMG431-DF	DNMG150404-DF	0.610	0.500	0.187	0.203	0.016	574074
DNMG432-DF	DNMG150408-DF	0.610	0.500	0.187	0.203	0.031	574088
DNMG441-DF	DNMG150604-DF	0.610	0.500	0.250	0.203	0.016	574122

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG331-DF	DNMG110404-DF	0.457	0.375	0.187	0.150	0.016	574036

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
DNMG431-DF	DNMG150404-DF	0.610	0.500	0.187	0.203	0.016	574076