

Turning Inserts

CNMG General Purpose

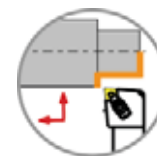


Coated Grades - CVD

YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMG432	CNMG120408	0.508	0.500	0.187	0.203	0.031	573608

To be used with holders: PCBNR/L; PCLNR/L; MCLNR/L; MCBNR/L; S_ _-PCLNR/L; S_ _-MCLNR/L

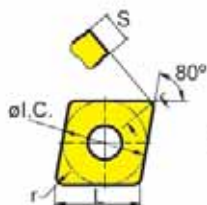


EXAMPLE: MCLNR

CNMA No Chipbreaker



NEGATIVE 80° RHOMBIC



CNMA

- Flat top geometry for cast iron and hardened steels

Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMA431	CNMA120404	0.508	0.500	0.500	0.187	0.016	573464
CNMA432	CNMA120408	0.508	0.500	0.500	0.187	0.031	573478
CNMA433	CNMA120412	0.508	0.500	0.500	0.187	0.047	573492
CNMA543	CNMA160612	0.634	0.625	0.625	0.250	0.047	573504
CNMA643	CNMA190612	0.760	0.750	0.750	0.250	0.047	573512

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMA431	CNMA120404	0.508	0.500	0.500	0.187	0.016	573466
CNMA432	CNMA120408	0.508	0.500	0.500	0.187	0.031	573480
CNMA433	CNMA120412	0.508	0.500	0.500	0.187	0.047	573494

YBD102

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMA431	CNMA120404	0.508	0.500	0.500	0.187	0.016	573468
CNMA432	CNMA120408	0.508	0.500	0.500	0.187	0.031	573482
CNMA433	CNMA120412	0.508	0.500	0.500	0.187	0.047	573496
CNMA543	CNMA160612	0.634	0.625	0.625	0.250	0.047	573506
CNMA643	CNMA190612	0.760	0.750	0.750	0.250	0.047	573514

YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CNMA431	CNMA120404	0.508	0.500	0.500	0.187	0.016	573470
CNMA432	CNMA120408	0.508	0.500	0.500	0.187	0.031	573484
CNMA433	CNMA120412	0.508	0.500	0.500	0.187	0.047	573498
CNMA543	CNMA160612	0.634	0.625	0.625	0.250	0.047	573508
CNMA643	CNMA190612	0.760	0.750	0.750	0.250	0.047	573516