

## Turning Inserts

### CCMT HR for Roughing



#### Coated Grades - CVD

#### YBD151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HR	CCMT-060208-HR	0.252	0.250	0.094	0.110	0.031	573236
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573318
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573382

#### YBD152

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HR	CCMT-060208-HR	0.252	0.250	0.094	0.110	0.031	573238
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573320
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573384

#### YBM151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573322
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573386

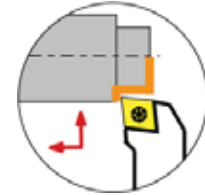
#### YBM251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-2(1.5)2-HR	CCMT-060208-HR	0.252	0.250	0.094	0.110	0.031	573240
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573324
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573388

#### YBM351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
CCMT-3(2.5)2-HR	CCMT-09T308-HR	0.382	0.375	0.156	0.173	0.031	573326
CCMT-432-HR	CCMT-120408-HR	0.508	0.500	0.187	0.220	0.031	573390

To be used with holders: SCACR/L; SLCR/L; S\_ \_-SLCR/L; S\_ \_-SCFCR



EXAMPLE: SLCR