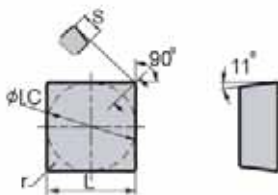


Turning Inserts SPMR Cermet General Purpose



POSITIVE SQUARE

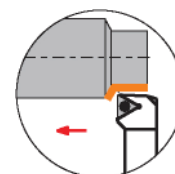


Cermet

YNG151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
SPMR321	SPMR090304	0.375	0.375	0.125	–	0.016	575028
SPMR421	SPMR120304	0.500	0.500	0.125	–	0.016	575040

To be used with holders: STACR/L; STFCLR/L; STGCLR/L; STTCR/L; S__-STFCLR



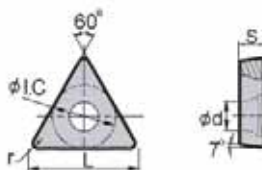
EXAMPLE: STACR



TCMT HF Cermet for Finishing



POSITIVE TRIANGULAR

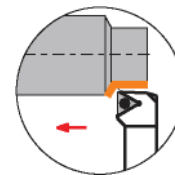


Cermet

YNG151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT1.8(1.5)1-HF	TCMT090204-HF	0.378	0.219	0.094	0.098	0.016	575110
TCMT3(2.5)1-HF	TCMT16T304-HF	0.650	0.375	0.156	0.173	0.016	575178

To be used with holders: STACR/L; STFCLR/L; STGCLR/L; STTCR/L; S__-STFCLR



EXAMPLE: STACR