

Turning Inserts

TCMT HF for Finishing

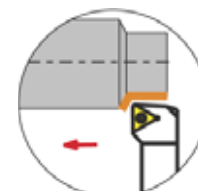


Coated Grades - PVD

YBG202

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-2(1.5)0-HF	TCMT-110202-HF	0.433	0.250	0.094	0.110	0.008	575146

To be used with holders: STACR/L; STFCR/L; STGCRL; STTCR/L; S_ _-STFCR/L



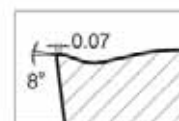
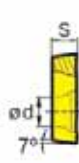
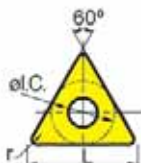
EXAMPLE: STACR



TCMT HM for Medium Machining



POSITIVE TRIANGULAR



TCMT-HM



Coated Grades - CVD

YBC151

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HM	TCMT-090204-HM	0.378	0.219	0.094	0.098	0.016	575112
TCMT-1.8(1.5)2-HM	TCMT-090208-HM	0.378	0.219	0.094	0.098	0.031	575126
TCMT-2(1.5)1-HM	TCMT-110204-HM	0.433	0.250	0.094	0.110	0.016	575158
TCMT-2(1.5)2-HM	TCMT-110208-HM	0.433	0.250	0.094	0.110	0.031	575170
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575190
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575222

YBC251

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HM	TCMT-090204-HM	0.378	0.219	0.094	0.098	0.016	575114
TCMT-1.8(1.5)2-HM	TCMT-090208-HM	0.378	0.219	0.094	0.098	0.031	575128
TCMT-2(1.5)1-HM	TCMT-110204-HM	0.433	0.250	0.094	0.110	0.016	575160
TCMT-2(1.5)2-HM	TCMT-110208-HM	0.433	0.250	0.094	0.110	0.031	575172
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575192
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575224

YBC351

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCMT-1.8(1.5)1-HM	TCMT-090204-HM	0.378	0.219	0.094	0.098	0.016	575116
TCMT-1.8(1.5)2-HM	TCMT-090208-HM	0.378	0.219	0.094	0.098	0.031	575130
TCMT-2(1.5)1-HM	TCMT-110204-HM	0.433	0.250	0.094	0.110	0.016	575162
TCMT-2(1.5)2-HM	TCMT-110208-HM	0.433	0.250	0.094	0.110	0.031	575174
TCMT-3(2.5)1-HM	TCMT-16T304-HM	0.650	0.375	0.156	0.173	0.016	575194
TCMT-3(2.5)2-HM	TCMT-16T308-HM	0.650	0.375	0.156	0.173	0.031	575226