

Metric Jobber Length Drills - General Purpose

Metric Sizes - Jobber Length Drills - General Purpose

High Speed Steel

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
17.00	0.6693	5-5/8	7-5/8	615600	19.00	0.7480	5-5/8	7-5/8	615603
17.50	0.6890	5-5/8	7-5/8	615601	19.50	0.7677	5-5/8	7-5/8	615604
18.00	0.7087	5-5/8	7-5/8	615602	20.00	0.7874	5-5/8	7-5/8	615605

Sold in package quantity only.

0.15mm to 7.40mm - 12 pcs.; 7.50mm to 12.50mm - 6 pcs.; 12.75mm to 20.00mm - 1 pc.

Metric Jobber Length Drills - Heavy Duty

- 135° split point

Metric Sizes - Jobber Length Drills - Heavy Duty

Super Cobalt

- Cobalt drills display higher red hardness and are especially effective in drilling hard or abrasive materials

Size	Decimal Equivalent	Flute Length	Overall Length	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Code
*1.00	0.0394	11/16	1-5/8	615650	3.50	0.1378	1-3/4	2-7/8	615692
*1.05	0.0413	11/16	1-5/8	615651	3.60	0.1417	1-7/8	3	615693
*1.10	0.0433	3/4	1-3/4	615652	3.70	0.1457	1-7/8	3	615694
*1.15	0.0453	3/4	1-3/4	615653	3.75	0.1476	1-7/8	3	615695
*1.20	0.0472	7/8	1-7/8	615654	3.80	0.1496	1-7/8	3	615696
*1.25	0.0492	7/8	1-7/8	615655	3.90	0.1535	2	3-1/8	615697
*1.30	0.0512	7/8	1-7/8	615656	4.00	0.1575	2-1/8	3-1/4	615698
*1.35	0.0531	7/8	1-7/8	615657	4.10	0.1614	2-1/8	3-1/4	615699
*1.40	0.0551	7/8	1-7/8	615658	4.20	0.1654	2-1/8	3-1/4	615700
*1.45	0.0571	7/8	1-7/8	615659	4.25	0.1673	2-1/8	3-1/4	615701
*1.50	0.0591	7/8	1-7/8	615660	4.30	0.1693	2-1/8	3-1/4	615702
*1.55	0.0610	7/8	1-7/8	615661	4.40	0.1732	2-3/16	3-3/8	615703
*1.60	0.0630	7/8	1-7/8	615662	4.50	0.1772	2-3/16	3-3/8	615704
*1.65	0.0650	1	2	615663	4.60	0.1811	2-3/16	3-3/8	615705
1.70	0.0669	1	2	615664	4.70	0.1850	2-5/16	3-1/2	615706
1.75	0.0689	1	2	615665	4.75	0.1870	2-5/16	3-1/2	615707
1.80	0.0709	1	2	615666	4.80	0.1890	2-5/16	3-1/2	615708
1.85	0.0728	1	2	615667	4.90	0.1929	2-7/16	3-5/8	615709
1.90	0.0748	1	2	615668	5.00	0.1968	2-7/16	3-5/8	615710
1.95	0.0768	1	2	615669	5.10	0.2008	2-7/16	3-5/8	615711
2.00	0.0787	1	2-1/8	615670	5.20	0.2047	2-1/2	3-3/4	615712
2.05	0.0807	1-1/8	2-1/8	615671	5.25	0.2067	2-1/2	3-3/4	615713
2.10	0.0827	1-1/8	2-1/8	615672	5.30	0.2087	2-1/2	3-3/4	615714
2.15	0.0846	1-1/8	2-1/8	615673	5.40	0.2126	2-1/2	3-3/4	615715
2.20	0.0866	1-1/4	2-1/4	615674	5.50	0.2165	2-1/2	3-3/4	615716
2.25	0.0886	1-1/4	2-1/4	615675	5.60	0.2205	2-5/8	3-7/8	615717
2.30	0.0906	1-1/4	2-1/4	615676	5.70	0.2244	2-5/8	3-7/8	615718
2.35	0.0925	1-1/4	2-1/4	615677	5.75	0.2264	2-5/8	3-7/8	615719
2.40	0.0945	1-3/8	2-3/8	615678	5.80	0.2283	2-5/8	3-7/8	615720
2.45	0.0965	1-3/8	2-3/8	615679	5.90	0.2323	2-5/8	3-7/8	615721
2.50	0.0984	1-3/8	2-3/8	615680	6.00	0.2362	2-3/4	4	615722
2.60	0.1024	1-7/16	2-1/2	615681	6.10	0.2402	2-3/4	4	615723
2.70	0.1063	1-7/16	2-1/2	615682	6.20	0.2441	2-3/4	4	615724
2.75	0.1083	1-1/2	2-5/8	615683	6.25	0.2461	2-3/4	4	615725
2.80	0.1102	1-1/2	2-5/8	615684	6.30	0.2480	2-3/4	4	615726
2.90	0.1142	1-5/8	2-3/4	615685	6.40	0.2520	2-7/8	4-1/8	615727
3.00	0.1181	1-5/8	2-3/4	615686	6.50	0.2559	2-7/8	4-1/8	615728
3.10	0.1220	1-5/8	2-3/4	615687	6.60	0.2598	2-7/8	4-1/8	606754
3.20	0.1260	1-5/8	2-3/4	615688	6.70	0.2638	2-7/8	4-1/8	615729
3.25	0.1280	1-5/8	2-3/4	615689	6.75	0.2657	2-7/8	4-1/8	615730
3.30	0.1299	1-3/4	2-7/8	615690	6.80	0.2677	2-7/8	4-1/8	615731
3.40	0.1339	1-3/4	2-7/8	615691	6.90	0.2717	2-7/8	4-1/8	615732