

Knurling Tools (continued)



High Speed Steel – Cutters

Helical Cutters – 30°



TIN coated available upon request

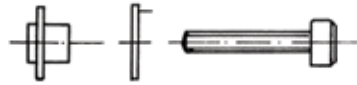
Straight Cutters – 90°



TIN coated available upon request

Approximate TPI	Pitch (Inch)	Pitch (mm)	High Speed Steel		Approximate TPI	Pitch (Inch)	Pitch (mm)	High Speed Steel	
			14.5 Diameter	21.5 Diameter				14.5 Diameter	21.5 Diameter
			Code	Code				Code	Code
85	0.012	0.3	–	175433	64	0.016	0.4	175304	175404
64	0.016	0.4	175295	175434	51	0.020	0.5	175305	175405
51	0.020	0.5	175296	175435	42	0.024	0.6	175306	175406
42	0.024	0.6	175297	175436	32	0.032	0.8	175308	175408
32	0.032	0.8	175298	175438	25	0.040	1.0	175310	175410
25	0.040	1.0	175299	175440	21	0.047	1.2	175312	175412
21	0.047	1.2	175300	175442	18	0.060	1.5	–	175415
18	0.060	1.5	–	175445	16	0.063	1.6	–	175416
16	0.063	1.6	–	175446	13	0.080	2.0	–	175420
13	0.080	2.0	–	175450					

Spare Bushings, Washers & Screws



Part	Size	Code	Part	Size	Code	Part	Size	Code
Bushing	14.5	175391	Washer	14.5	175392	Screw	14.5	175393
Bushing	21.5	175491	Washer	21.5	175492	Screw	21.5	175493