

Positioning Blocks



- Matched pairs
- Tapped holes are provided for clamping operations
- Precision ground and hardened on all 6 sides
- Versatile for precision grinding layout work, etc.
- Squareness of all sides is within 0.0001"

Size (Inch)	Tapped Hole	Code
1-2-3	3/8-16	440415
2-4-6	5/8-11	460170

BLOCKS & PARALLELS

Toolmaker's V-Block & Clamp Sets

Chrome Steel



- Made from finely selected tool steel fully hardened to 55-60 HRC
- Manufactured and numbered in matched pairs - each pair has two 90 degree V's of different capacities which are identical to the V's of its matching block
- V's are ground central, parallel and square with the ends and sides
- Used for holding work securely during drilling, milling and grinding applications and also in layout and inspection work
- Each pair supplied with rigid and robust clamps

Height (Inch)	Width (Inch)	Length (Inch)	V1 Width of Small "V" (Inch)	V2 Width of Large "V" (Inch)	Capacity (Inch)	Code
1-1/4	1-1/4	1-19/32	7/16	13/16	1	384801
1-1/2	1-1/2	2	1/2	1-3/32	1-1/4	384802
1-7/16	1-3/4	2-3/4	11/16	1-5/16	1-1/2	384803
3	3	4	1-3/16	2-5/32	3	384804

V-Blocks



- All V-blocks are parallel, square and centered within 0.0002"
- Each block comes with one clamp
- Sold in pairs

Height (Inch)	Width (Inch)	Length (Inch)	Minimum V-Block Capacity (Inch)	Maximum V-Block Capacity (Inch)	Code
1-3/16	1-3/8	1-3/8	1/8	19/32	302242
2	2-3/8	2-3/8	13/64	1-3/16	302243
3-1/16	4-1/8	3-1/8	9/32	2-9/16	302244