

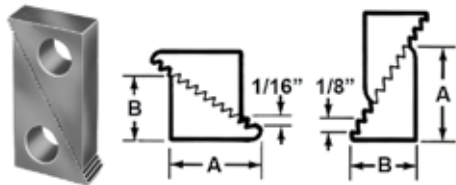
Serrated Step Clamps



Thickness (Inch)	Length (Inch)	Width (Inch)	Bolt Size (Inch)	Code
1/2	2-1/2	1	3/8	400202
5/8	4	1	3/8	400204
3/4	6	1-1/8	3/8	400206
1/2	2-1/2	1-1/8	1/2	400212
3/4	4	1-1/4	1/2	400214
7/8	6	1-1/4	1/2	400216
5/8	2-1/2	1-1/4	5/8	400222
3/4	4	1-1/2	5/8	400224
7/8	6	1-1/2	5/8	400226
3/4	4	1-1/2	3/4	400234
1	6	1-1/2	3/4	400236
1-1/8	8	1-3/4	3/4	400238
1-1/4	6	2	1	400246
1-3/8	8	2	1	400248
1-1/2	10	2	1	400250

Stepped Blocks

Northwestern



- Chamfered holes in larger sizes for ease of use
- Steel stepped blocks have black oxide finish
- Two halves = one block – order by block
- Teeth match serrated stepped clamps

Width (Inch)	Height Adjustment Range (Inch)	A (Inch)	B (Inch)	Code
1	3/4 – 1-5/8	1-1/16	11/16	217439
1	1-1/8 – 2-1/2	1-39/64	1-1/16	217440
1	2-1/2 – 6	3-3/4	2-15/32	217441
1-1/2	1-3/4 – 4	2-17/32	1-43/64	217442
1-1/2	2-1/2 – 6	3-3/4	2-15/32	217443
1-1/2	3-1/2 – 9	5-21/64	3-7/16	217444
2	1-3/4 – 4	2-17/32	1-43/64	217445
2	2-1/2 – 6	3-3/4	2-15/32	217446
2	3-1/2 – 9	5-21/64	3-7/16	217447

Stepped Blocks



Height Adjustability (Inch)	Stud Width (Inch)	Code
3/4 – 1-1/2	1	400101
1-1/8 – 2-1/2	1	400102
2-1/2 – 6	1	400103
1-1/2 – 3-3/4	1-1/2	400114
2-1/2 – 6	1-1/2	400115
3-1/2 – 9	1-1/2	400116
1-1/2 – 3-3/4	2	400127
2-1/2 – 6	2	400128
3-1/2 – 9	2	400129

T-Nut & Stud Sets



Table Slot (Inch)	Stud Size	Code
5/8	1/2 - 13	400055
3/4	5/8 - 11	400060
7/8	3/4 - 10	400065

Step Block & Clamps

12-Piece Sets



Block Width (Inch)	Stud Size (Inch)	Code
1	3/8	400075
1	1/2	400080