

Counterbores

High Speed Steel

Straight Shank - with Interchangeable Pilot Hole



Diameter (Inch)	Overall Length (Inch)	Shank Diameter (Inch)	Shank Length (Inch)	No. of Flutes	Hole Diameter	Code	Diameter (Inch)	Overall Length (Inch)	Shank Diameter (Inch)	Shank Length (Inch)	No. of Flutes	Hole Diameter	Code
1/4	3-13/16	15/64	3-1/16	3	3/32	525650	7/8	5-3/8	3/4	3-7/8	3	1/4	525670
9/32	3-13/16	17/64	3-1/16	3	3/32	525651	29/32	6-1/8	3/4	4-5/8	3	1/4	525671
5/16	3-13/16	19/64	3-1/16	3	3/32	525652	15/16	6-1/8	3/4	4-5/8	3	1/4	525672
11/32	3-13/16	5/16	3-1/16	3	3/32	525653	31/32	6-3/8	3/4	4-5/8	3	5/16	525673
3/8	4-1/16	5/16	3-1/16	3	5/32	525654	1	6-3/8	3/4	4-5/8	3	5/16	525674
13/32	4-1/16	3/8	3-1/16	3	5/32	525655	1-1/16	6-3/8	3/4	4-5/8	3	5/16	525675
7/16	4-1/16	3/8	3-1/16	3	5/32	525656	1-1/8	6-3/8	1	4-5/8	3	5/16	525676
15/32	4-5/16	7/16	3-1/16	3	3/16	525657	1-3/16	6-3/8	1	4-5/8	3	5/16	525677
1/2	4-5/16	7/16	3-1/16	3	3/16	525658	1-1/4	6-5/8	1	4-5/8	5	3/8	525678
17/32	4-5/16	1/2	3-1/16	3	3/16	525659	1-5/16	6-5/8	1	4-5/8	5	3/8	525685
9/16	4-5/16	1/2	3-1/16	3	3/16	525660	1-3/8	6-5/8	1	4-5/8	5	3/8	525679
19/32	5-1/8	1/2	3-7/8	3	3/16	525661	1-7/16	7-7/8	1-1/4	5-7/8	5	3/8	525686
5/8	5-1/8	1/2	3-7/8	3	3/16	525662	1-1/2	7-7/8	1-1/4	5-7/8	5	3/8	525680
21/32	5-1/8	1/2	3-7/8	3	3/16	525663	1-9/16	8-1/8	1-1/4	5-7/8	5	7/16	525687
11/16	5-1/8	1/2	3-7/8	3	3/16	525664	1-5/8	8-1/8	1-1/4	5-7/8	5	7/16	525681
23/32	5-3/8	1/2	3-7/8	3	1/4	525665	1-11/16	8-1/8	1-1/4	5-7/8	5	7/16	525688
3/4	5-3/8	1/2	3-7/8	3	1/4	525666	1-3/4	8-1/8	1-1/4	5-7/8	5	7/16	525682
25/32	5-3/8	5/8	3-7/8	3	1/4	525667	1-7/8	8-1/8	1-1/2	5-7/8	5	7/16	525683
13/16	5-3/8	5/8	3-7/8	3	1/4	525668	2	8-3/8	1-1/2	5-7/8	5	1/2	525684
27/32	5-3/8	3/4	3-7/8	3	1/4	525669							

Taper Shank - with Interchangeable Pilot Hole



Diameter (Inch)	Overall Length (Inch)	Morse Taper	Shank Length (Inch)	No. of Flutes	Hole Diameter (Inch)	Code	Diameter (Inch)	Overall Length (Inch)	Morse Taper	Shank Length (Inch)	No. of Flutes	Hole Diameter (Inch)	Code
1/4	3-13/16	1	3-1/16	3	3/32	525750	1-1/8	6-3/8	3	4-5/8	3	5/16	525773
9/32	3-13/16	1	3-1/16	3	3/32	525751	1-3/16	6-3/8	3	4-5/8	3	5/16	525774
5/16	3-13/16	1	3-1/16	3	3/32	525752	1-1/4	6-5/8	3	4-5/8	5	3/8	525775
11/32	3-13/16	1	3-1/16	3	3/32	525753	1-5/16	6-5/8	3	4-5/8	5	3/8	525776
3/8	4-1/16	1	3-1/16	3	5/32	525754	1-3/8	6-5/8	3	4-5/8	5	3/8	525777
13/32	4-1/16	1	3-1/16	3	5/32	525755	1-7/16	7-7/8	4	5-7/8	5	3/8	525790
7/16	4-1/16	1	3-1/16	3	5/32	525756	1-1/2	7-7/8	4	5-7/8	5	3/8	525778
15/32	4-5/16	1	3-1/16	3	3/16	525757	1-9/16	8-1/8	4	5-7/8	5	7/16	525791
1/2	4-5/16	1	3-1/16	3	3/16	525758	1-5/8	8-1/8	4	5-7/8	5	7/16	525779
17/32	4-5/16	1	3-1/16	3	3/16	525759	1-11/16	8-1/8	4	5-7/8	5	7/16	525792
9/16	4-5/16	1	3-1/16	3	3/16	525760	1-3/4	8-1/8	4	5-7/8	5	7/16	525780
19/32	5-1/8	2	3-7/8	3	3/16	525761	1-13/16	8-1/8	4	5-7/8	5	7/16	525793
5/8	5-1/8	2	3-7/8	3	3/16	525762	1-7/8	8-1/8	4	5-7/8	5	7/16	525781
21/32	5-1/8	2	3-7/8	3	3/16	525763	1-15/16	8-1/8	4	5-7/8	5	7/16	525794
11/16	5-1/8	2	3-7/8	3	3/16	525764	2	8-3/8	4	5-7/8	5	1/2	525782
23/32	5-3/8	2	3-7/8	3	1/4	525765	2-1/16	9-7/8	5	5-7/8	5	1/2	525795
3/4	5-3/8	2	3-7/8	3	1/4	525766	2-1/8	9-7/8	5	5-7/8	5	1/2	525783
25/32	5-3/8	2	3-7/8	3	1/4	525767	2-3/16	9-7/8	5	5-7/8	5	1/2	525796
13/16	5-3/8	2	3-7/8	3	1/4	525768	2-1/4	9-7/8	5	5-7/8	5	1/2	525784
7/8	5-3/8	2	3-7/8	3	1/4	525769	2-5/16	9-7/8	5	5-7/8	5	1/2	525797
15/16	6-1/8	3	4-5/8	3	1/4	525770	2-3/8	9-7/8	5	7-3/8	5	1/2	525785
1	6-3/8	3	4-5/8	3	5/16	525771	2-7/16	9-7/8	5	7-3/8	5	1/2	525798
1-1/16	6-3/8	3	4-5/8	3	5/16	525772	2-1/2	9-7/8	5	7-3/8	5	1/2	525786