

Lathe Chuck Accessories

For Bison Independent Lathe Chucks



Hard Top Jaws – 1 Piece



Hard Master Jaws – 1 Piece



For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code
8	355873	20	355877	8	355880	20	355884
10	355874	25	355878	10	355881	25	355885
12	355875	32	355879	12	355882	32	355886
16	355876			16	355883		

Hard Solid Reversible Jaws – 1 Piece



Operating Screws – 1 Piece



For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code
3	355896	12	355900	3	355887	20	355893
6	355897	16	355901	5, 6	355888	25	355894
8	355898	20	355902	8	355889	32	355895
10	355899	25	355903	10	355890	32	355898
		32	355904	12	355891		
				16	355892		

For chucks with 10-1/2" bore

Adapter Mounting Bolts

For Series 4304 – 4-Piece Sets



Thrust Bearings – 1 Piece



For Chuck Diameter (Inch)	Bolt Size	Code	For Chuck Diameter (Inch)	Code	For Chuck Diameter (Inch)	Code
6	3/8 - 16 x 1-3/4	355915	3	355905	12	355909
8	7/16 - 14 x 2-3/4	355916	5, 6	355906	16	355910
10	1/2 - 13 x 3-1/8	355917	8	355907	20	355911
12, 16	5/8 - 11 x 3-1/2	355918	10	355908	25	355912
20	3/4 - 10 x 4	355919			32	355913
25	3/4 - 10 x 4-3/4	355920				
32	7/8 - 9 x 5-7/8	355921				