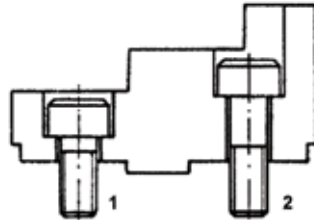


## Lathe Chuck Accessories

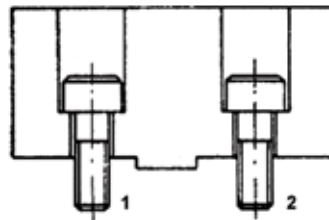
For Bison Self-Centering & Independent Lathe Chucks



### Jaw Mounting Bolts 1 & 2



Hard Top Jaws



Soft Top Jaws

#### Bolt 1

#### Bolt 2

For Chuck Diameter (Inch)	Bolt Size (Inch)	Code
5	5/16 - 18 x 3/4	355848
6	3/8 - 16 x 7/8	355849
8	3/8 - 16 x 1	355850
10	1/2 - 13 x 1-1/8	355851
12	1/2 - 13 x 1-1/8	355851
16	5/8 - 11 x 1-3/8	355852
20	3/4 - 10 x 1-5/8	355853
25	3/4 - 10 x 1-5/8	355853
32	3/4 - 10 x 1-5/8	355853

For Chuck Diameter (Inch)	Bolt Size (Inch)	Code
5	5/16 - 18 x 1	355854
6	3/8 - 16 x 1-1/4	355855
8	3/8 - 16 x 1-3/8	355856
10	1/2 - 13 x 1-5/8	355857
12	1/2 - 13 x 1-5/8	355857
16	5/8 - 11 x 2	355858
20	3/4 - 10 x 3	355859
25	3/4 - 10 x 3-1/8	355860
32	3/4 - 10 x 3-1/8	355860

### Keys for 3-Jaw & 4-Jaw Chucks & 4-Jaw Independent Chucks



#### For 3-Jaw & 4-Jaw Chucks – 1 Piece

#### For 4-Jaw Independent Chucks – 1 Piece

For Chuck Diameter (Inch)	Square (Inch)	Code
3	15/64	355861
4, 5	3/8	355862
10, 12	9/16	355864
16	11/16	355865
20, 25	3/4	355866
32	3/4	355867

For Chuck Diameter (Inch)	Square (Inch)	Code
5, 6	9/32	355868
8, 10	7/16	355869
12, 16	9/16	355870
20, 25	11/16	355871
32	3/4	355872