

## Taper Shank Drills

High Speed Steel & Super Cobalt – Smaller than Standard Shank (continued)

Size (Inch)	Decimal Equiv. (Inch)	High Speed Steel				Super Cobalt			
		Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
1-7/32	1.2188	7-1/2	12-1/8	3	612876	-	-	-	-
1-15/64	1.2344	7-7/8	12-1/2	3	612877	-	-	-	-
1-1/4	1.2500	7-7/8	12-1/2	3	612878	-	-	-	-
1-9/32	1.2812	8-1/2	13-1/8	3	612879	-	-	-	-
1-5/16	1.3125	8-5/8	13-1/4	3	612880	8-5/8	14-1/4	4	613988
1-11/32	1.3438	8-3/4	13-3/8	3	612881	-	-	-	-
1-3/8	1.3750	8-7/8	13-1/2	3	612882	8-7/8	14-1/2	4	613989
1-13/32	1.4062	9	13-5/8	3	612883	-	-	-	-
1-7/16	1.4375	9-1/8	13-3/4	3	612884	9-1/8	14-3/4	4	613990
1-15/32	1.4688	9-1/4	13-7/8	3	612885	-	-	-	-
1-1/2	1.5000	9-3/8	14	3	612886	9-3/8	15	4	613991
1-33/64	1.5156	9-3/8	15	4	612887	-	-	-	-
1-17/32	1.5312	9-3/8	16	4	612888	-	-	-	-
1-35/64	1.5469	9-5/8	15-1/4	4	612889	-	-	-	-
1-9/16	1.5625	9-5/8	15-1/4	4	612890	-	-	-	-
1-37/64	1.5781	9-7/8	15-1/2	4	612891	-	-	-	-
1-19/32	1.5938	9-7/8	15-1/2	4	612892	-	-	-	-
1-39/64	1.6094	10	15-5/8	4	612893	-	-	-	-
1-5/8	1.6250	10	15-5/8	4	612894	-	-	-	-
1-41/64	1.6406	10-1/8	15-3/4	4	612895	-	-	-	-
1-21/32	1.6562	10-1/8	15-3/4	4	612896	-	-	-	-
1-43/64	1.6719	10-1/8	15-3/4	4	612897	-	-	-	-
1-11/16	1.6875	10-1/8	15-3/4	4	612898	-	-	-	-

## Metric Taper Shank Drills

High Speed Steel – General Purpose – 118° Point



- Designed for high production drilling on a wide range of materials and will perform well under various operating conditions
- Supplied with a black nitrate finish for increased abrasion resistance and extra long life
- Manufactured to ISO standards

Size (mm)	Morse Taper	Flute Length (mm)	Overall Length (mm)	Code	Size (mm)	Morse Taper	Flute Length (mm)	Overall Length (mm)	Code	Size (mm)	Morse Taper	Flute Length (mm)	Overall Length (mm)	Code
8.0	1	75	156	612997	19.0	2	135	233	613017	28.5	3	170	291	613039
8.5	1	75	156	612998	19.5	2	140	238	613018	29.0	3	175	296	613040
9.0	1	81	162	612999	20.0	2	140	238	613019	29.5	3	175	296	613041
9.5	1	81	162	613000	20.5	2	145	243	613020	30.0	3	175	296	613042
10.0	1	87	168	613001	21.0	2	145	243	613021	30.5	3	175	296	613043
10.5	1	87	168	613002	22.0	2	150	248	613022	31.0	3	180	301	613044
11.0	1	87	168	613003	22.5	2	155	253	613023	31.5	3	180	301	613045
11.5	1	87	168	751643	23.0	2	155	253	613024	32.0	4	185	334	613046
12.0	1	94	175	751644	21.5	3	150	248	613025	32.5	4	185	334	613047
12.5	1	94	175	613004	22.0	3	150	248	613026	33.0	4	185	334	613048
13.0	1	101	182	613005	22.5	3	155	253	613027	33.5	4	185	334	613049
13.5	1	101	182	613006	23.0	3	155	253	613028	34.0	4	190	339	613050
14.0	1	108	189	613007	23.5	3	155	276	613029	34.5	4	190	339	613051
14.5	2	114	212	613008	24.0	3	155	276	613030	35.0	4	190	339	613052
15.0	2	114	212	613009	24.5	3	155	276	613031	35.5	4	190	339	613053
15.5	2	120	218	613010	25.0	3	160	281	613032	36.0	4	195	344	613054
16.0	2	120	218	613011	25.5	3	160	281	613033	36.5	4	195	344	613055
16.5	2	125	223	613012	26.0	3	165	286	613034	37.0	4	195	344	613056
17.0	2	125	223	613013	26.5	3	165	286	613035	37.5	4	195	344	613057
17.5	2	130	228	613014	27.0	3	165	286	613036	38.0	4	200	349	613058
18.0	2	130	228	613015	27.5	3	170	291	613037	38.5	4	200	349	613059
18.5	2	135	233	613016	28.0	3	170	291	613038	39.0	4	200	349	613060
										39.5	4	200	349	613061
										40.0	4	200	349	613062