

Taper Shank Drills

High Speed Steel & Super Cobalt – Standard Shank (continued)



Size (Inch)	Decimal Equiv. (Inch)	High Speed Steel				Super Cobalt			
		Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code	Flute Length (Inch)	Overall Length (Inch)	Morse Taper	Code
3/8	0.3750	3-1/2	6-3/4	1	751465	3-1/2	7-3/8	2	613908
25/64	0.3906	3-5/8	7	1	751466	3-5/8	7-1/2	2	613909
13/32	0.4062	3-5/8	7	1	751467	3-5/8	7-1/2	2	613910
27/64	0.4219	3-7/8	7-1/4	1	751468	3-7/8	7-3/4	2	613911
7/16	0.4375	3-7/8	7-1/4	1	751469	3-7/8	7-3/4	2	613912
29/64	0.4531	4-1/8	7-1/2	1	751470	4-1/8	8	2	613913
15/32	0.4688	4-1/8	7-1/2	1	751471	4-1/8	8	2	613914
31/64	0.4844	4-3/8	8-1/4	2	751472	4-3/8	8-1/4	2	613915
1/2	0.5000	4-3/8	8-1/4	2	751473	4-3/8	8-1/4	2	613916
33/64	0.5156	4-5/8	8-1/2	2	751474	4-5/8	8-1/2	2	613917
17/32	0.5312	4-5/8	8-1/2	2	751475	4-5/8	8-1/2	2	613918
35/64	0.5469	4-7/8	8-3/4	2	751476	4-7/8	8-3/4	2	613919
9/16	0.5625	4-7/8	8-3/4	2	751477	4-7/8	8-3/4	2	613920
37/64	0.5781	4-7/8	8-3/4	2	751478	4-7/8	8-3/4	2	613921
19/32	0.5938	4-7/8	8-3/4	2	751479	4-7/8	8-3/4	2	613922
39/64	0.6094	4-7/8	8-3/4	2	751480	4-7/8	8-3/4	2	613923
5/8	0.6250	4-7/8	8-3/4	2	751481	4-7/8	8-3/4	2	613924
41/64	0.6406	5-1/8	9	2	751482	5-1/8	9-3/4	3	613925
21/32	0.6562	5-1/8	9	2	751483	5-1/8	9-3/4	3	613926
43/64	0.6719	5-3/8	9-1/4	2	751484	5-3/8	10	3	613927
11/16	0.6875	5-3/8	9-1/4	2	751485	5-3/8	10	3	613928
45/64	0.7031	5-5/8	9-1/2	2	751486	5-5/8	10-1/4	3	613929
23/32	0.7188	5-5/8	9-1/2	2	751487	5-5/8	10-1/4	3	613930
47/64	0.7344	5-7/8	9-3/4	2	751488	5-7/8	10-1/2	3	613931
3/4	0.7500	5-7/8	9-3/4	2	751489	5-7/8	10-1/2	3	613932
49/64	0.7656	6	9-7/8	2	751490	6	10-5/8	3	613933
25/32	0.7812	6	9-7/8	2	751491	6	10-5/8	3	613934
51/64	0.7969	6-1/8	10-3/4	3	751492	6-1/8	10-3/4	3	613935
13/16	0.8125	6-1/8	10-3/4	3	751493	6-1/8	10-3/4	3	613936
53/64	0.8281	6-1/8	10-3/4	3	751494	6-1/8	10-3/4	3	613937
27/32	0.8438	6-1/8	10-3/4	3	751495	6-1/8	10-3/4	3	613938
55/64	0.8594	6-1/8	10-3/4	3	751496	6-1/8	10-3/4	3	613939
7/8	0.8750	6-1/8	10-3/4	3	751497	6-1/8	10-3/4	3	613940
57/64	0.8906	6-1/8	10-3/4	3	751498	6-1/8	10-3/4	3	613941
29/32	0.9062	6-1/8	10-3/4	3	751499	6-1/8	10-3/4	3	613942
59/64	0.9219	6-1/8	10-3/4	3	751500	6-1/8	10-3/4	3	613943
15/16	0.9375	6-1/8	10-3/4	3	751501	6-1/8	10-3/4	3	613944
61/64	0.9531	6-3/8	11	3	751502	6-3/8	11	3	613945
31/32	0.9688	6-3/8	11	3	751503	6-3/8	11	3	613946
63/64	0.9844	6-3/8	11	3	751504	6-3/8	11	3	613947
1	1.0000	6-3/8	11	3	751505	6-3/8	11	3	613948
1-1/64	1.0156	6-1/2	11-1/8	3	751506	6-1/2	12-1/8	4	613949
1-1/32	1.0312	6-1/2	11-1/8	3	751507	6-1/2	12-1/8	4	613950
1-3/64	1.0469	6-5/8	11-1/4	3	751508	6-5/8	12-1/4	4	613951
1-1/16	1.0625	6-5/8	11-1/4	3	751509	6-5/8	12-1/4	4	613952
1-5/64	1.0781	6-7/8	12-1/2	4	751510	6-7/8	12-1/2	4	613953
1-3/32	1.0938	6-7/8	12-1/2	4	751511	6-7/8	12-1/2	4	613954
1-7/64	1.1094	7-1/8	12-3/4	4	751512	7-1/8	12-3/4	4	613955
1-1/8	1.1250	7-1/8	12-3/4	4	751513	7-1/8	12-3/4	4	613956
1-9/64	1.1406	7-1/4	12-7/8	4	751514	7-1/4	12-7/8	4	613957
1-5/32	1.1562	7-1/4	12-7/8	4	612653	7-1/4	12-7/8	4	613958
1-11/64	1.1719	7-3/8	13	4	751515	7-3/8	13	4	613959