

Keyway Broaches

High Speed Steel

Metric

Broach Size (mm)	Broach Dimensions (Inch)	Standard Keys (mm)	No. of Shims Required	Tooth Pitch (Inch)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
2 AA	1/8 x 5	2 x 2	0	3/16	13/64	1-1/8	605866
3 AA	1/8 x 5	3 x 3	1	3/16	13/64	1-1/8	605867
4 BB	1/4 x 6-3/4	4 x 4	1	9/32	19/64	1-11/16	605868
5 BB	1/4 x 6-3/4	5 x 5	1	9/32	19/64	1-11/16	605869
5 CC	3/8 x 11-3/4	5 x 5	1	3/8	25/64	2-1/2	605870
6 CC	3/8 x 11-3/4	6 x 6	1	3/8	25/64	2-1/2	605871
8 CC	3/8 x 11-3/4	8 x 7	2	3/8	25/64	2-1/2	605872
10 DD	9/16 x 13-7/8	10 x 8	2	5/8	1	6	605873
12 DD	9/16 x 13-7/8	12 x 8	2	5/8	1	6	605874
14 DD	9/16 x 13-7/8	14 x 9	2	5/8	1	6	605875
16 EE	3/4 x 15-1/2	16 x 10	3	5/8	1	6	605876
18 EE	3/4 x 15-1/2	18 x 11	3	5/8	1	6	605877
20 FF	1 x 20-1/4	20 x 12	3	5/8	1	6	605878
22 FF	1 x 20-1/4	22 x 14	4	5/8	1	6	605879
24 FF	1 x 20-1/4	24 x 14	4	5/8	1	6	605880
25 FF	1 x 20-1/4	25 x 14	4	5/8	1	6	605881

Keyway Broach Sets

High Speed Steel

Inch



Set No.	Broache Sizes Included (Inch)	Bushing Sizes Included (Inch)	Code
00	1/16, 3/32, 1/8 (A)	1/4, 5/16, 3/8, 7/16, 1/2	605882
10	1/8, 3/16 (B)	1/2, 5/8, 3/4, 7/8	605883
10	1/4, 3/8 (C)	1, 1-1/8, 1-1/4, 1-3/8, 1-1/2	605883
10-10A	1/8, 3/10 (B)	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8	605884
10-10A	1/4, 3/8 (C)	15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16	605884
20	1/8, 3/16 (B)	1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8	605885
20	1/4, 5/16, 3/8 (C)	15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4, 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16	605885