

## Keyseating Broaches

High Speed Steel



Keyway Width (Inch)	Broach Length (Inch)	Tooth Pitch (Inch)	Height at Teeth (Inch)	Body Width (Inch)	Code
1/16	16	3/8	3/8	3/16	605795
3/32	16	3/8	3/8	3/16	605796
1/8	16	3/8	7/16	3/16	605797
5/32	16	3/8	1/2	5/32	605798
3/16	16	3/8	5/8	3/16	605799
1/4	16	3/8	3/4	1/4	605800
1/4	20	3/8	1	1/4	605801
5/16	16	3/8	7/8	5/16	605802
5/16	20	3/8	1	5/16	605803
3/8	16	17/32	7/8	3/8	605804
3/8	20	17/32	1	3/8	605805
7/16	20	17/32	1	7/16	605806
1/2	20	17/32	1	1/2	605807
9/16	20	17/32	1	9/16	605808
5/8	20	17/32	1	5/8	605809
3/4	20	17/32	1	3/4	605810
7/8	20	17/32	1	7/8	605811
1	20	17/32	1	1	605812

## Production Broaches

High Speed Steel



Shims or bushing not required

Broach Size (Inch)	Body Diameter (Inch)	Dimension (Inch)	Broach Length (Inch)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
1/16	3/16	0.224	5-5/8	13/64	1	605813
1/16	1/4	0.287	6-3/16	13/64	1	605814
1/8	3/8	0.437	8-1/2	17/64	1-1/4	605815
1/8	1/2	0.565	11-3/4	25/64	2-1/2	605816
1/8	9/16	0.630	11-3/4	25/64	2-1/2	605817
1/8	5/8	0.693	11-3/4	25/64	2-1/2	605818
3/16	5/8	0.716	14-3/4	25/64	2-1/2	605819
3/16	3/4	0.844	14-3/4	25/64	2-1/2	605820
3/16	7/8	0.970	14-3/4	25/64	2-1/2	605821
1/4	1	1.121	18	25/64	2-1/2	605822

## One-Pass Broaches

High Speed Steel



Style C bushings required

Broach Size (Inch)	Broach Dimensions (Inch)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
1/8 C	3/8 x 14-1/8	19/64	2	605823
5/32 C	3/8 x 14-1/8	19/64	2	605824
3/16 C	3/8 x 17	19/64	2	605825
1/4 C	3/8 x 17	19/64	2	605826
5/16 C	3/8 x 18-1/2	19/64	2	605827
3/8 C	3/8 x 18-1/2	19/64	2	605828