

Round Broaches

High Speed Steel



Diameter (Inch)	Broach Length (Inch)	Pilot Diameter (Inch)	Drill Size (Inch)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
1/4	5-7/8	15/64	15/64	5/16	3/4	605763
5/16	5-7/8	19/64	19/64	5/16	3/4	605764
3/8	6-7/8	23/64	23/64	3/8	1	605765
7/16	6-7/8	27/64	27/64	3/8	1	605766
1/2	8	31/64	31/64	1/2	1-1/4	605767
5/8	8-1/2	39/64	39/64	1/2	1-1/4	605769
3/4	9-1/8	47/64	47/64	5/8	1-1/2	605771
7/8	9-1/4	55/64	55/64	5/8	1-1/2	605773
1	10-1/4	63/64	63/64	5/8	1-3/4	605775

Hexagonal Broaches

High Speed Steel



Hex Size (Inch)	Broach Length (Inch)	Pilot Diameter (Inch)	Drill Size (Inch)	Minimum Length of Cut (Inch)	Maximum Length of Cut (Inch)	Code
1/8	4-1/8	1/8	1/8	3/16	3/8	605776
5/32	4-15/16	5/32	5/32	1/4	1/2	605777
3/16	5-1/16	3/16	3/16	1/4	5/8	605778
7/32	5-3/8	7/32	7/32	1/4	3/4	605779
1/4	6	1/4	1/4	1/4	3/4	605780
9/32	7-1/4	9/32	9/32	5/16	1	605781
5/16	7-3/4	5/16	5/16	3/8	1	605782
11/32	7-3/4	11/32	11/32	3/8	1-1/4	605783
3/8	8-1/2	3/8	3/8	3/8	1-1/4	605784
13/32	9-5/8	13/32	13/32	1/2	1-3/8	605785
7/16	10-5/8	7/16	7/16	1/2	1-3/8	605786
15/32	11-7/8	15/32	15/32	1/2	1-3/8	605787
1/2	11-7/8	1/2	1/2	1/2	1-3/8	605788
9/16	13-3/4	9/16	9/16	1/2	1-5/8	605789
5/8	16-1/4	5/8	5/8	5/8	2	605790
11/16	16-3/4	11/16	11/16	5/8	2	605791
3/4	17-1/4	3/4	3/4	5/8	2	605792
7/8	18-1/2	7/8	7/8	5/8	2	605793
1	19-3/4	1	1	5/8	2	605794