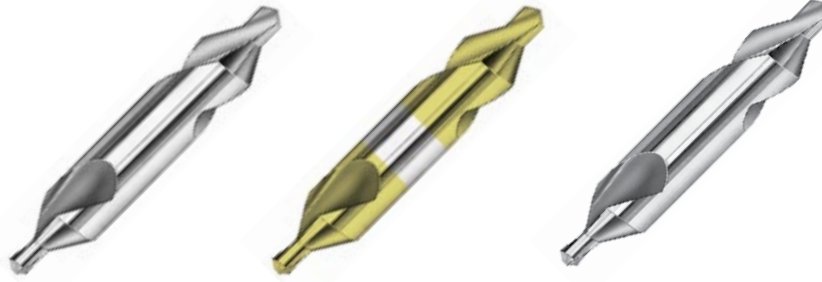




Combined Drills & Countersinks

High Speed Steel, TiN Coated & Cobalt – 60° Plain Type



60° Angle
(Series 115)

60° Angle TiN Coated
(Series 08115)

60° Angle Cobalt
(Series 1055)

Size	Body Diameter (Inch)	Point Diameter (Inch)	Point Length (Inch)	Overall Length (Inch)	60° Angle (Series 115)	60° Angle (Series 08115)	60° Angle (Series 1055)
					HSS M2 Code	HSS M2 – TiN Code	Cobalt M42 Code
000	1/8	0.020	1/32	1-1/4	540599	-	-
00	1/8	0.025	1/32	1-1/4	540600	-	-
0	1/8	1/32	3/64	1-1/4	540610	-	-
1	1/8	3/64	1/16	1-1/4	540611	601000	540531
2	3/16	5/64	7/64	1-7/8	540612	601001	540532
3	1/4	7/64	9/64	2	540613	601002	540533
4	5/16	1/8	5/32	2-1/8	540614	601003	540534
4-1/2	3/8	9/64	3/16	2-1/2	540604	-	-
5	7/16	3/16	1/4	2-3/4	540615	601004	540535
6	1/2	7/32	19/64	3	540616	601005	540536
7	5/8	1/4	5/16	3-1/4	540617	601006	540537
8	3/4	5/16	13/32	3-1/2	540618	601007	540538
9	7/8	11/32	7/16	3-5/8	540619	-	-
10	1	3/8	1/2	3-3/4	540598	-	-

Combined Drills & Countersinks

High Speed Steel, Cobalt & Carbide – 60° Plain Type

• 60° included angle



High Speed Steel & Cobalt

Size	Overall Length (Inch)	Drill Length (Inch)	Body Dia. (Inch)	Drill Dia. (Inch)	60° Angle HSS	60° Angle Cobalt
					Code	Code
00	1-1/4	0.025	1/8	0.025	521002	-
0	1-1/4	1/32	1/8	1/32	521003	-
1	1-1/4	3/64	1/8	3/64	521011	521031
2	1-7/8	5/64	3/16	5/64	521012	521032
3	2	7/64	1/4	7/64	521013	521033
4	2-1/8	1/8	5/16	1/8	521014	521034
5	2-3/4	3/16	7/16	3/16	521015	521035
6	3	7/32	1/2	7/32	521016	521036
7	3-1/4	1/4	5/8	1/4	521017	521037
8	3-1/2	5/16	3/4	5/16	521018	521038

Carbide

Size	Overall Length (Inch)	Body Diameter (Inch)	Drill Diameter (Inch)	60° Angle Carbide
				Code
1	1-1/2	1/8	3/64	952040
2	1-7/8	3/16	5/64	952042
3	2	1/4	7/64	952044
4	2-1/8	5/16	1/8	952046
5	2-3/4	7/16	3/16	952048
6	3	1/2	7/32	952050
7	3	5/8	1/4	952052
8	3	3/4	5/16	952054