

Stub Length Drills

Solid Carbide

135° Split Point

Drill Size	Decimal Equivalent	Flute Length	Overall Length	Code	Drill Size	Decimal Equivalent	Flute Length	Overall Length	Code
42	0.0935	1/2	2	952594	A	0.2340	1	2-1/2	952452
3/32	0.0938	1/2	2	952390	15/64	0.2344	1	2-1/2	952408
41	0.0960	1/2	2	952592	6mm	0.2362	5.4mm	63.5mm	952720
40	0.0980	5/8	2	952590	B	0.2380	1	2-1/2	952454
2.5mm	0.0984	15.9mm	50.8mm	952706	C	0.2420	1	2-1/2	952456
39	0.0995	5/8	2	952588	D	0.2460	1	2-1/2	952458
38	0.1015	5/8	2	952586	1/4 (E)	0.2500	1	2-1/2	952410
37	0.1040	5/8	2	952584	E	0.2500	1	2-1/2	952460
36	0.1065	5/8	2	952582	6.5mm	0.2559	25.4mm	63.5mm	952722
7/64	0.1094	5/8	2	952392	F	0.2570	1	2-1/2	952462
35	0.1100	5/8	2	952580	G	0.2610	1	2-1/2	952464
34	0.1110	5/8	2	952578	17/64	0.2656	1	2-1/2	952412
33	0.1130	5/8	2	952576	H	0.2660	1	2-1/2	952466
32	0.1160	5/8	2	952574	I	0.2720	1	2-1/2	952468
3mm	0.1181	15.9mm	50.8mm	952708	7mm	0.2756	25.4mm	63.5mm	952724
31	0.1200	5/8	2	952572	J	0.2770	1	2-1/2	952470
1/8	0.1250	5/8	2	952394	K	0.2810	1	2-1/2	952472
30	0.1285	5/8	2	952570	9/32	0.2813	1	2-1/2	952414
29	0.1360	5/8	2	952568	L	0.2900	1	2-1/2	952474
3.5mm	0.1378	15.9mm	50.8mm	952710	M	0.2950	1-1/4	2-1/2	952476
28	0.1405	5/8	2	952566	7.5mm	0.2953	31.8mm	63.5mm	952726
9/64	0.1406	5/8	2	952396	19/64	0.2969	1-1/4	2-1/2	952416
27	0.1440	5/8	2	952564	N	0.3020	1-1/4	2-1/2	952478
26	0.1470	5/8	2	952562	5/16	0.3125	1-1/4	2-1/2	952418
25	0.1495	5/8	2	952560	8mm	0.3150	31.8mm	63.5mm	952728
24	0.1520	5/8	2	952558	O	0.3160	1-1/4	2-1/2	952480
23	0.1540	5/8	2	952556	P	0.3230	1-1/4	2-1/2	952482
5/32	0.1563	3/4	2	952398	21/64	0.3281	1-1/4	2-1/2	952420
22	0.1570	3/4	2	952554	Q	0.3320	1-1/4	2-1/2	952484
4mm	0.1575	19.1mm	50.8mm	952712	8.5mm	0.3346	31.8mm	63.5mm	952730
21	0.1590	3/4	2	952552	R	0.3390	1-1/4	2-1/2	952486
20	0.1610	3/4	2	952550	11/32	0.3438	1-1/4	2-1/2	952422
19	0.1660	3/4	2-1/8	952548	S	0.3480	1-1/4	2-1/2	952488
18	0.1695	3/4	2-1/8	952546	9mm	0.3543	31.8mm	63.5mm	952732
11/64	0.1719	3/4	2-1/8	952400	T	0.3580	1-1/4	2-1/2	952490
17	0.1730	3/4	2-1/8	952544	23/64	0.3594	1-1/4	2-1/2	952424
16	0.1770	3/4	2-1/8	952542	U	0.3680	1-1/4	2-1/2	952492
4.5mm	0.1772	19.1mm	54mm	952714	9.5mm	0.3740	31.8mm	63.5mm	952734
15	0.1800	3/4	2-3/16	952540	3/8	0.3750	1-1/4	2-1/2	952426
14	0.1820	3/4	2-3/16	952538	V	0.3770	1-1/4	2-1/2	952494
13	0.1850	3/4	2-3/16	952536	W	0.3860	1-1/4	2-3/4	952496
3/16	0.1875	3/4	2-3/16	952402	25/64	0.3906	1-1/4	2-3/4	952428
12	0.1890	3/4	2-3/16	952534	10mm	0.3937	31.8mm	69.9mm	952736
11	0.1910	3/4	2-3/16	952532	X	0.3970	1-1/4	2-3/4	952498
10	0.1935	3/4	2-3/16	952530	Y	0.4040	1-1/4	2-3/4	952500
9	0.1960	3/4	2-1/4	952528	13/32	0.4063	1-1/4	2-3/4	952430
5mm	0.1969	19.1mm	57.2mm	952716	Z	0.4130	1-1/4	2-3/4	952502
8	0.1990	3/4	2-1/4	952526	10.5mm	0.4134	31.8mm	69.9mm	952738
7	0.2010	3/4	2-1/4	952524	27/64	0.4219	1-1/4	2-3/4	952432
13/64	0.2031	3/4	2-1/4	952404	11mm	0.4331	31.8mm	69.9mm	952740
6	0.2040	3/4	2-1/4	952522	7/16	0.4375	1-1/4	2-3/4	952434
5	0.2055	3/4	2-1/4	952520	11.5 mm	0.4528	31.8mm	76.2mm	952742
4	0.2090	3/4	2-1/4	952518	29/64	0.4531	1-1/4	3	952436
3	0.2130	1	2-1/2	952516	15/32	0.4688	1-1/4	3	952438
5.5mm	0.2165	25.4mm	63.5mm	952718	12mm	0.4724	31.8mm	76.2mm	952744
7/32	0.2188	1	2-1/2	952406	31/64	0.4844	1-1/4	3	952440
2	0.2210	1	2-1/2	952514	1/2	0.5000	1-1/4	3	952442
1	0.2280	1	2-1/2	952512					