



Spade Drill Inserts



Super Cobalt (T15) – TiN Coated & TiAlN Coated (continued)

Series Min. to Max.	Thickness	Diameter	Decimal Equivalent (Inch)	Super Cobalt (T15) TiN Coated	Super Cobalt (T15) TiAlN Coated
				Code	Code
0 0.511" to 0.695" 12.98 mm to 17.65 mm	1/8" 3.2 mm	13 mm	0.5118	548364	548490
		33/64"	0.5156	548365	548491
		17/32"	0.5312	548366	548492
		13.50 mm	0.5315	548367	548493
		35/64"	0.5469	548382	548508
		14 mm	0.5512	548368	548494
		9/16"	0.5625	548369	548495
		14.50 mm	0.5709	548370	548496
		37/64"	0.5781	548371	548497
		15 mm	0.5906	548372	548498
		19/32"	0.5938	548373	548499
		39/64"	0.6094	548383	548509
		15.50 mm	0.6102	548374	548500
		5/8"	0.6250	548375	548501
		16 mm	0.6299	548376	548502
		41/64"	0.6406	548384	548510
		16.50 mm	0.6496	548377	548503
		21/32"	0.6562	548378	548504
17 mm	0.6693	548379	548505		
43/64"	0.6719	548385	548511		
11/16"	0.6875	548380	548506		
17.50 mm	0.6890	548381	548507		
1 0.690" to 0.960" 17.53 mm to 24.38 mm	5/32" 4.0 mm	45/64"	0.7031	548386	548512
		18 mm	0.7087	548387	548513
		23/32"	0.7188	548388	548514
		18.50 mm	0.7283	548389	548515
		47/64"	0.7344	548390	548516
		19 mm	0.7480	548391	548517
		3/4"	0.7500	548392	548518
		49/64"	0.7656	548393	548519
		19.50 mm	0.7677	548394	548520
		25/32"	0.7812	548395	548521
		20 mm	0.7874	548396	548522
		51/64"	0.7969	548408	548534
		20.50 mm	0.8071	548397	548523
		13/16"	0.8125	548398	548524
		21 mm	0.8268	548399	548525
		27/32"	0.8438	548400	548526
		55/64"	0.8594	548409	548535
		22 mm	0.8661	548401	548527
		7/8"	0.8750	548402	548528
		57/64"	0.8906	548410	548536
23 mm	0.9055	548403	548529		
29/32"	0.9062	548404	548530		
59/64"	0.9219	548405	548531		
15/16"	0.9375	548406	548532		
24 mm	0.9449	548407	548533		