

Jobber Length Drills - Fast Spiral

- 118° point
- Designed primarily for drilling in non-ferrous materials such as aluminum, zinc die cast, and some plastics
- Also used in mild steel deep holes where chip packing occurs with standard helix drills

Fractional Sizes - 29 Piece Fast Spiral Jobber Drill Set



- 29 piece set - Fractional sizes 1/16" to 1/2" by 64ths
- Sets in metal indexed storage case

No. of Pieces	Drill Point	Material	Finish	Code
29	118°	HSS	Bright	311149

Fractional Sizes - Jobber Length Drills - Fast Spiral

High Speed Steel

Bright Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
1/64	0.0156	3/16	3/4	12	616250	17/64	0.2656	2-7/8	4-1/8	12	754931
1/32	0.0312	1/2	1-3/8	12	754851	9/32	0.2812	2-15/16	4-1/4	6	754936
3/64	0.0469	3/4	1-3/4	12	754857	19/64	0.2969	3-1/16	4-3/8	6	754939
1/16	0.0625	7/8	1-7/8	12	754861	5/16	0.3125	3-3/16	4-1/2	6	754941
5/64	0.0781	1	2	12	754867	21/64	0.3281	3-5/16	4-5/8	6	754944
3/32	0.0938	1-1/4	2-1/4	12	754874	11/32	0.3438	3-7/16	4-3/4	6	754947
7/64	0.1094	1-1/2	2-5/8	12	754881	23/64	0.3594	3-1/2	4-7/8	6	754950
1/8	0.1250	1-5/8	2-3/4	12	616251	3/8	0.3750	3-5/8	5	6	754952
9/64	0.1406	1-3/4	2-7/8	12	754890	25/64	0.3906	3-3/4	5-1/8	6	754955
5/32	0.1562	2	3-1/8	12	754896	13/32	0.4062	3-7/8	5-1/4	6	754958
11/64	0.1719	2-1/8	3-1/4	12	754902	27/64	0.4219	3-15/16	5-3/8	6	754960
3/16	0.1875	2-5/16	3-1/2	12	754908	7/16	0.4375	4-1/16	5-1/2	6	754961
13/64	0.2031	2-7/16	3-5/8	12	754915	29/64	0.4531	4-3/16	5-5/8	6	754962
7/32	0.2188	2-1/2	3-3/4	12	754920	15/32	0.4688	4-5/16	5-3/4	6	754837
15/64	0.2344	2-5/8	3-7/8	12	754924	31/64	0.4844	4-3/8	5-7/8	6	754838
1/4	0.2500	2-3/4	4	12	754928	1/2	0.5000	4-1/2	6	6	754839

Letter Sizes - Jobber Length Drills - Fast Spiral

High Speed Steel

Bright Finish

Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code	Size	Decimal Equivalent	Flute Length	Overall Length	Package Quantity	Code
A	0.2340	2-5/8	3-7/8	12	754923	N	0.3020	3-1/16	4-3/8	6	754940
B	0.2380	2-3/4	4	12	754925	O	0.3160	3-3/16	4-1/2	6	754942
C	0.2420	2-3/4	4	12	754926	P	0.3230	3-5/16	4-5/8	6	754943
D	0.2460	2-3/4	4	12	754927	Q	0.3320	3-7/16	4-3/4	6	754945
E	0.2500	2-3/4	4	12	754928	R	0.3390	3-7/16	4-3/4	6	754946
F	0.2570	2-7/8	4-1/8	12	754929	S	0.3480	3-1/2	4-7/8	6	754948
G	0.2610	2-7/8	4-1/8	12	754930	T	0.3580	3-1/2	4-7/8	6	754949
H	0.2660	2-7/8	4-1/8	12	754932	U	0.3680	3-5/8	5	6	754951
I	0.2720	2-7/8	4-1/8	6	754933	V	0.3770	3-5/8	5	6	754953
J	0.2770	2-7/8	4-1/8	6	754934	W	0.3860	3-3/4	5-1/8	6	754954
K	0.2810	2-15/16	4-1/4	6	754935	X	0.3970	3-3/4	5-1/8	6	754956
L	0.2900	2-15/16	4-1/4	6	754937	Y	0.4040	3-7/8	5-1/4	6	754957
M	0.2950	3-1/16	4-3/8	6	754938	Z	0.4130	3-7/8	5-1/4	6	754959