

Jobber Length Drills

Inch, Metric & Wire Gage Sizes – Carbide Tipped – 118° Point



- Designed for production drilling of cast iron, non-ferrous metals, composites, plastics, and non-metals (Not normally recommended for drilling steels)
- Carbide tips are high temperature brazed to hardened high speed steel bodies
- Choose carbide tipped design when setup rigidity is difficult to maintain and where cost control is indicated and regrind life is not a significant factor

Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
32	0.1160	1-5/8	2-3/4	555101
31	0.1200	1-5/8	2-3/4	555102
1/8	0.1250	1-5/8	2-3/4	555103
30	0.1285	1-5/8	2-3/4	555104
29	0.1360	2	3-1/8	555105
28	0.1405	2	3-1/8	555106
9/64	0.1406	2	3-1/8	555107
27	0.1440	2	3-1/8	555108
26	0.1470	2	3-1/8	555109
25	0.1495	2	3-1/8	555110
24	0.1520	2	3-1/8	555111
23	0.1540	2	3-1/8	555112
5/32	0.1562	2	3-1/8	555113
22	0.1570	2	3-1/8	555114
21	0.1590	2	3-1/8	555115
20	0.1610	2-5/16	3-1/2	555116
19	0.1660	2-5/16	3-1/2	555117
18	0.1695	2-5/16	3-1/2	555118
11/64	0.1719	2-5/16	3-1/2	555119
17	0.1730	2-5/16	3-1/2	555120
16	0.1770	2-5/16	3-1/2	555121
15	0.1800	2-5/16	3-1/2	555122
14	0.1820	2-5/16	3-1/2	555123
13	0.1850	2-5/16	3-1/2	555124
3/16	0.1875	2-5/16	3-1/2	555125
12	0.1890	2-5/16	3-1/2	555126
11	0.1910	2-5/16	3-1/2	555127
10	0.1935	2-1/2	3-3/4	555128
9	0.1960	2-1/2	3-3/4	555129
8	0.1990	2-1/2	3-3/4	555130
7	0.2010	2-1/2	3-3/4	555131
13/64	0.2031	2-1/2	3-3/4	555132
6	0.2040	2-1/2	3-3/4	555133
5	0.2055	2-1/2	3-3/4	555134
4	0.2090	2-1/2	3-3/4	555135
3	0.2130	2-1/2	3-3/4	555136
7/32	0.2188	2-1/2	3-3/4	555137
2	0.2210	2-1/2	3-3/4	555138
1	0.2280	2-3/4	4	555139
A	0.2340	2-3/4	4	555140

Size	Decimal Equivalent (Inch)	Flute Length (Inch)	Overall Length (Inch)	Code
15/64	0.2344	2-3/4	4	555141
B	0.2380	2-3/4	4	555142
C	0.2420	2-3/4	4	555143
D	0.2460	2-3/4	4	555144
1/4 & E	0.2500	2-3/4	4	555146
F	0.2570	2-15/16	4-1/4	555147
G	0.2610	2-15/16	4-1/4	555148
17/64	0.2656	2-15/16	4-1/4	555149
H	0.2660	2-15/16	4-1/4	555150
I	0.2720	2-15/16	4-1/4	555151
J	0.2770	2-15/16	4-1/4	555152
K	0.2810	2-15/16	4-1/4	555153
9/32	0.2812	2-15/16	4-1/4	555154
L	0.2900	3-3/16	4-1/2	555155
M	0.2950	3-3/16	4-1/2	555156
19/64	0.2969	3-3/16	4-1/2	555157
N	0.3020	3-3/16	4-1/2	555158
5/16	0.3125	3-3/16	4-1/2	555159
O	0.3160	3-3/16	4-1/2	555160
P	0.3230	3-7/16	4-3/4	555161
21/64	0.3281	3-7/16	4-3/4	555162
R	0.3390	3-7/16	4-3/4	555164
11/32	0.3438	3-7/16	4-3/4	555165
S	0.3480	3-5/8	5	555166
T	0.3580	3-5/8	5	555167
23/64	0.3594	3-5/8	5	555168
U	0.3680	3-5/8	5	555169
3/8	0.3750	3-5/8	5	555170
V	0.3770	3-5/8	5	555171
W	0.3860	3-7/8	5-1/4	555172
25/64	0.3906	3-7/8	5-1/4	555173
X	0.3970	3-7/8	5-1/4	555174
Y	0.4040	3-7/8	5-1/4	555175
13/32	0.4062	3-7/8	5-1/4	555176
Z	0.4130	4-1/16	5-1/2	555177
27/64	0.4219	4-1/16	5-1/2	555178
7/16	0.4375	4-1/16	5-1/2	555179
29/64	0.4531	4-5/16	5-3/4	555180
15/32	0.4688	4-5/16	5-3/4	555181
31/64	0.4844	4-1/2	6	555182
1/2	0.5000	4-1/2	6	555183