Turning Inserts
TCGW PCBN and PCD
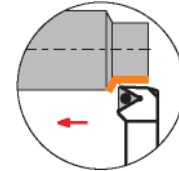
Coated Grade - PCD

YCD011

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TCGW1.8(1.5)1	TCGW090204	0.378	0.219	0.094	0.098	0.4	575072
TCGW2(1.5)1	TCGW110204	0.433	0.250	0.094	0.110	0.4	575078
TCGW2(1.5)2	TCGW110208	0.433	0.250	0.094	0.110	0.8	575084
TCGW3(2.5)1	TCGW16T304	0.650	0.375	0.156	0.173	0.4	575088
TCGW3(2.5)2	TCGW16T308	0.650	0.375	0.156	0.173	0.8	575092

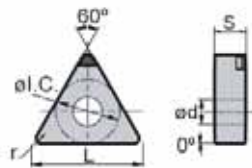*To be used with holders: STACR/L; STFCR/L; STGCR/L; STTCR/L; S_ _-STFCR/L*

EXAMPLE: STACR

TNGA and TNMA PCBN and PCD
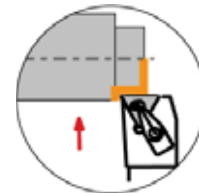
NEGATIVE TRIANGULAR

Coated Grades - PCBN

YCB011

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TNGA331	TNGA160404	0.650	0.375	0.187	0.150	0.016	575294
TNGA332	TNGA160408	0.650	0.375	0.187	0.150	0.031	575298
TNGA333	TNGA160412	0.650	0.375	0.187	0.150	0.047	575300
TNMA331	TNMA160404	0.650	0.375	0.187	0.150	0.016	575302

YCB012

ANSI	ISO	L (Inch)	ØI.C. (Inch)	S (Inch)	Ød (Inch)	r (Inch)	Code
TNGA331	TNGA160404	0.650	0.375	0.187	0.150	0.016	575296
TNMA331	TNMA160404	0.650	0.375	0.187	0.150	0.016	575304

To be used with holders: PTFNR/L; PTTNR/L; PTGNR/L; MTGNR/L; MTJNR/L; MTFNR/L; S_ _-PTFNR/L; S_ _-STUCR/L

EXAMPLE: MTFNR