

Extra Length Drills

1/2" Reduced Shank - Straight Shank, 118° Point

High Speed Steel

12" Overall Length - 9" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
33/64	0.5156	610176	11/16	0.6875	610187	55/64	0.8594	610198
17/32	0.5312	610177	45/64	0.7031	610188	7/8	0.8750	610199
35/64	0.5469	610178	23/32	0.7188	610189	57/64	0.8906	610200
9/16	0.5625	610179	47/64	0.7344	610190	29/32	0.9062	610201
37/64	0.5781	610180	3/4	0.7500	610191	59/64	0.9219	610202
19/32	0.5938	610181	49/64	0.7656	610192	15/16	0.9375	610203
39/64	0.6094	610182	25/32	0.7812	610193	61/64	0.9531	610204
5/8	0.6250	610183	51/64	0.7969	610194	31/32	0.9688	610205
41/64	0.6406	610184	13/16	0.8125	610195	63/64	0.9844	610206
21/32	0.6562	610185	53/64	0.8281	610196	1	1.0000	610207
43/64	0.6719	610186	27/32	0.8438	610197			

Straight Shank, 118° Point

High Speed Steel

18" Overall Length - 12" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
1/8	0.1250	610208	29/64	0.4531	610228	49/64	0.7656	610248
5/32	0.1562	610209	15/32	0.4688	610229	25/32	0.7812	610249
3/16	0.1875	610210	31/64	0.4844	610230	51/64	0.7969	610250
13/64	0.2031	610211	1/2	0.5000	610231	13/16	0.8125	610251
7/32	0.2188	610212	33/64	0.5156	610232	53/64	0.8281	610252
15/64	0.2344	610213	17/32	0.5312	610233	27/32	0.8438	610253
1/4	0.2500	610214	35/64	0.5469	610234	55/64	0.8594	610254
17/64	0.2656	610215	9/16	0.5625	610235	7/8	0.8750	610255
9/32	0.2812	610216	37/64	0.5781	610236	57/64	0.8906	610256
19/64	0.2969	610217	19/32	0.5938	610237	29/32	0.9062	610257
5/16	0.3125	610218	39/64	0.6094	610238	59/64	0.9219	610258
21/64	0.3281	610219	5/8	0.6250	610239	15/16	0.9375	610259
11/32	0.3438	610220	41/64	0.6406	610240	61/64	0.9531	610260
23/64	0.3594	610221	21/32	0.6562	610241	31/32	0.9688	610261
3/8	0.3750	610222	43/64	0.6719	610242	63/64	0.9844	610262
25/64	0.3906	610223	11/16	0.6875	610243	1	1.0000	610263
13/32	0.4062	610224	45/64	0.7031	610244	1-1/8	1.1250	610264
27/64	0.4219	610225	23/32	0.7188	610245	1-3/16	1.1875	610265
11 mm	0.4331	610226	47/64	0.7344	610246	1-1/4	1.2500	610266
7/16	0.4375	610227	3/4	0.7500	610247			

1/2" Shank - Straight Shank, 118° Point

High Speed Steel

18" Overall Length - 12" Flute

Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code	Size	Decimal Equivalent	Code
33/64	0.5156	610267	41/64	0.6406	610275	49/64	0.7656	610283
17/32	0.5312	610268	21/32	0.6562	610276	25/32	0.7812	610284
35/64	0.5469	610269	43/64	0.6719	610277	51/64	0.7969	610285
9/16	0.5625	610270	11/16	0.6875	610278	13/16	0.8125	610286
37/64	0.5781	610271	45/64	0.7031	610279	53/64	0.8281	610287
19/32	0.5938	610272	23/32	0.7188	610280	27/32	0.8438	610288
39/64	0.6094	610273	47/64	0.7344	610281	55/64	0.8594	610289
5/8	0.6250	610274	3/4	0.7500	610282	7/8	0.8750	610290