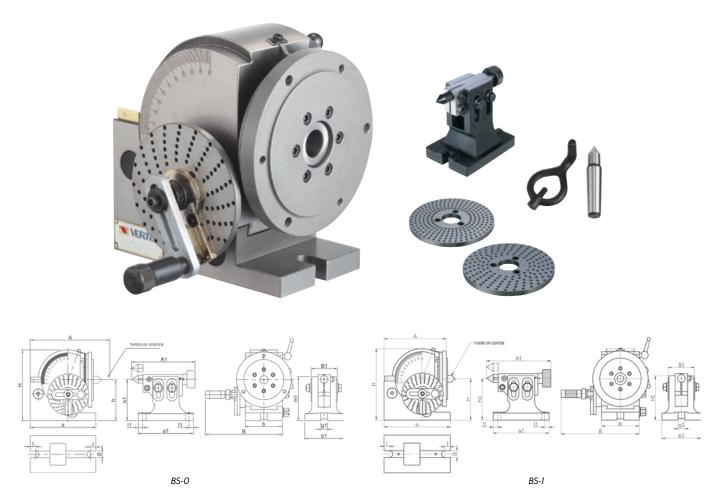
Semi-Universal Dividing Heads



Tail Stock

Model	Al (mm)	BI (mm)	HI (mm)	II (mm)	al (mm)	bl (mm)	hl (mm)	gl	Weight (kg)
BS-O	155-180	64	107	11	134	94	80-108	16	4
BS-1	170-195	64	150	11	155	110	150-115	16	5.3

$Standard\ Accessories:\ Dividing\ Plate\ A,\ B,\ C.\ Number\ of\ Holes\ of\ Dividing\ Plate\ (Worm\ Gear\ Reduction\ Ratio\ 40:1)$

Number of Holes	Plate A	15	16	17	18	19	20
	Plate B	21	23	27	29	31	33
of Holes	Plate C	37	39	41	43	47	49

- A simplified type of universal index center
- Can be used for either direct or indirect dividing
- Three additional indexing plates included to provide the ability of indirect dividing of all divisions from 2 to 50 and also most common divisions up to 380
- Hardened and ground spindle is rigidly held in a taper roller bearing
- Hardened and ground worm
- $\bullet \ \ \text{Swivel head can be locked on any angle from 10}^{\circ} \ \ \text{below horizontal to 90}^{\circ} \ \ \text{vertical precision fitting to base allows smooth rotation}$

A (mm)	B (mm)	H (mm)	l (mm)	a (mm)	b (mm)	g (mm)	h (mm)	Center Taper (mm)	Spindle Through Hole (mm)	Code
177	188	173	13	160	91	16	100	MT2	18	277070
245	230	220	19	205	114	16	128	MT3	20	277072