

Drill and Reamer Blanks

Tolerance Limits

- Made from high speed steel
- Hardened (63-65 HRC) and ground
- Can be used as punches, gages, pins or ground for special tools



#80 - Letter H – 12 pieces per package

Letter "I" – 1/2" - 6 pieces per package

33/64 - 1" – 1 piece per package

Please order in package quantity

Fractional Sizes

High Speed Steel

Drill Blanks - to 1/2" +0.0000"/-0.0003", to 1" +0.0000"/-0.0005"

Size	Decimal Equivalent	Overall Length	Code	Size	Decimal Equivalent	Overall Length	Code
1/64	0.0156	3/4	219300	33/64	0.5156	6	219332
1/32	0.0312	1-3/8	219301	17/32	0.5312	6	219333
3/64	0.0469	1-3/4	219302	35/64	0.5469	6	219334
1/16	0.0625	1-7/8	219303	9/16	0.5625	6	219335
5/64	0.0781	2	219304	37/64	0.5781	6	219336
3/32	0.0938	2-1/4	219305	19/32	0.5938	6	219337
7/64	0.1094	2-5/8	219306	39/64	0.6094	6	219338
1/8	0.1250	2-3/4	219307	5/8	0.6250	6	219339
9/64	0.1406	2-7/8	219308	41/64	0.6406	6	219340
5/32	0.1562	3-1/8	219309	21/32	0.6562	6	219341
11/64	0.1719	3-1/4	219310	43/64	0.6719	6	219342
3/16	0.1875	3-1/2	219311	11/16	0.6875	6	219343
13/64	0.2031	3-5/8	219312	45/64	0.7031	6	219344
7/32	0.2188	3-3/4	219313	23/32	0.7188	6	219345
15/64	0.2344	3-7/8	219314	47/64	0.7344	6	219346
1/4	0.2500	4	219315	3/4	0.7500	6	219347
17/64	0.2656	4-1/8	219316	49/64	0.7656	6	219348
9/32	0.2812	4-1/4	219317	25/32	0.7812	6	219349
19/64	0.2969	4-3/8	219318	51/64	0.7969	6	219350
5/16	0.3125	4-1/2	219319	13/16	0.8125	6	219351
21/64	0.3281	4-5/8	219320	53/64	0.8281	6	219352
11/32	0.3438	4-3/4	219321	27/32	0.8438	6	219353
23/64	0.3594	4-7/8	219322	55/64	0.8594	6	219354
3/8	0.3750	5	219323	7/8	0.8750	6	219355
25/64	0.3906	5-1/8	219324	57/64	0.8906	6	219356
13/32	0.4062	5-1/4	219325	29/32	0.9062	6	219357
27/64	0.4219	5-3/8	219326	59/64	0.9219	6	219358
7/16	0.4375	5-1/2	219327	15/16	0.9375	6	219359
29/64	0.4531	5-5/8	219328	61/64	0.9531	6	219360
15/32	0.4688	5-3/4	219329	31/32	0.9688	6	219361
31/64	0.4844	5-7/8	219330	63/64	0.9844	6	219362
1/2	0.5000	6	219331	1	1.0000	6	219363

Reamer Blanks - +0.0002"/-0.0000"

Size	Decimal Equivalent	Overall Length	Code	Size	Decimal Equivalent	Overall Length	Code
1/64	0.0156	3/4	219364	9/64	0.1406	2-7/8	219372
1/32	0.0312	1-3/8	219365	5/32	0.1562	3-1/8	219373
3/64	0.0469	1-3/4	219366	11/64	0.1719	3-1/4	219374
1/16	0.0625	1-7/8	219367	3/16	0.1875	3-1/2	219375
5/64	0.0781	2	219368	13/64	0.2031	3-5/8	219376
3/32	0.0938	2-1/4	219369	7/32	0.2188	3-3/4	219377
7/64	0.1094	2-5/8	219370	15/64	0.2344	3-7/8	219378
1/8	0.1250	2-3/4	219371	1/4	0.2500	4	219379